Receiver's Sale
Diane Finkle, Esq. – Winograd Shine Land & Finkle, P.C.
123 Dyer Street, Providence, RI 02903-3980

CRG AUCTION

CUSTOM MILLWORK, CABINET, & STORE FIXTURE MANUFACTURER

MONARCH INDUSTRIES, INC.

East Providence Auction Location: 10 New Road, Rumford, RI 02916

Additional Location: 99 Main Street, Warren, RI 02885

DATE:
Tuesday, January 31st in East Providence
TIME: 10:00 A.M.
INSPECTION:
Monday, January 30th Beginning at 9:00 A.M. at Each Location

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SELCO EB120 CNC PANEL SAW

SHODA NCW 163 TWIN TABLE CNC ROUTER

- CNC Machining Centers
- CNC Panel Saws & Edge Banders
- Automatic Panel Laminating Line & Hot Oil Press
- Through Press Line
- Sliding Arm Panel Saw & Rip Saw
- Tilting Arbor, Table Saws & Vertical Band Saws
- Moulders, Planers, & Sanders
- Boring Machines & Dowel Inserters
- Dust Collectors
- Paint Booths & Spray Finishing Equipment
- Forklift & Material Handling Equipment
- Air Compressors & Factory Support Equipment
- Finger Racking, Stock Rack & Pallet Rack

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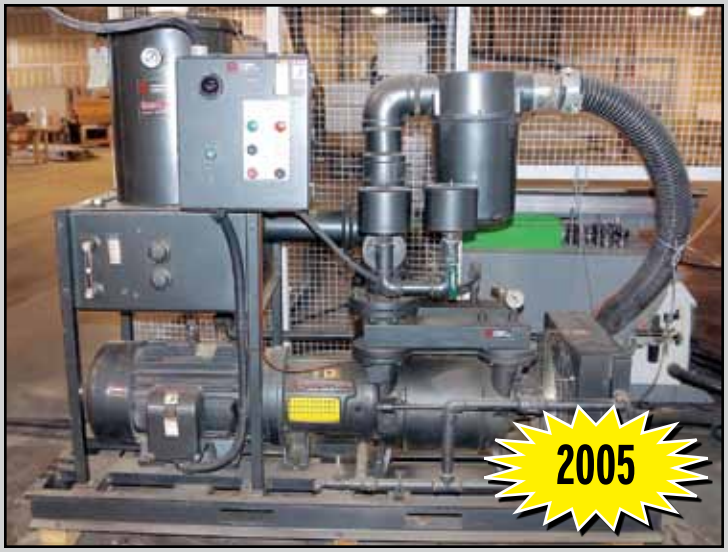
BIESSE ROVER B7.40 CNC MACHINING CENTER

WEEKE OPTIMAT BHC-550 CNC MACHINING CENTER

HOLZHER TRIATHALON 1487V CNC EDGE BANDER

CNC EQUIPMENT

2005 ROVER B-7.40 CNC Machining Center, 144" x 61.1" x 7" X-Y-Z working capacity, 16 HP HSK-63F Servo drive spindle with (10) position ride along ATC (6) vertical and (6) horizontal boring spindles in boring head with 1.7 kW drive, 40 HP Travaini TR0500S-1A vacuum pump, S/N 55904.



TRAVIANI 40 HP VACUUM PUMP FOR BIESSE ROVER

HOMAG SE 9800-S2-CNC EDGE BANDER WITH MAGAZINE FEED AND PREMILLING HEADS (FRONT VIEW)

2000 SHODA NCW163 Twin Table CNC Router, 121" x 61" vacuum worktables, (3) spindles including left hand mounted vertical rounter head 12kW, to 18,000 RPM with side mounted (16) position BT-30 collet spindle mount ATC; Vertical router head, 12 kW to 18,000 RPM with 3.5 kW piggy back router head, (10) spindle line boring head arranged in X-axis with 2 kW drive; Vertical router head, 12 kW to 18,000 RPM, Fanuc Series 180i-m CNC controls, Travaini TR0500s-1A 40 HP vacuum pump, S/N 46W-1-0101.

2002 WEEKE Optimat BHC-550 CNC Machining Center, 128" x 51" x 3-15/16" X-Y-Z working capacity, THK heavy duty linear bearings, pad and rail tables, 12 HP water cooled Servo-drive spindle to 18,000 RPM, 8-position ride along ATC, (10) horizontal and (7) veritical boring spindles–32 mm on center in boring head with 1.5 kW drive, grooving saw head mounted in Y-axis with 1.5 kW Servo drive, 3 kW Becker vacuum pump, S/N 0-250-13-0977.

2005 SELCO EB120 Front Load CNC Panel Saw, S/N 61986, 4,400 mm x 4,250 mm cutting capacity, 115 mm max stack cutting height, 122 mm saw blade projection, 0–130 m/min. carriage speed, 25 m/min. pusher fence speed, 60 m/min. return speed, 24 HP (18 kw) main saw blade drive motor, 3.5 HP (2.6 kw) scoring saw drive motor, (4) front air float work tables, overhead pneumatic saw clamp beam, rear and side saw safety guards, S/N 61986.

2003 HOMAG SE-9800/S2/CNC Single-Sided CNC Edge Bander With DOUCET Return Conveyor, 480 volt 3 PH, 12–60mm work piece thickness capacity, 0.4–3mm PVC coil edge banding capacity, 65 mm edge banding max. height capacity, 20 mm solid strip capacity, 18–24 m/min. feed speeds, counter rotating pre-milling heads, 3 kW drive with 9,000 RPM spindle speed, (6) reel coil magazine feeder, top quick melt glue pellet type system with pre-heater, bottom hot glue pot, main pressure roller, (6) aux rollers, end trimming station, rough top and bottom trimming, top and bottom bevel trimming, front and rear corner rounding, top and bottom scraping, top and bottom buffing with tilting head, CNC swing out controls with flat screen color monitor, Doucet BT 2030 return conveyor S/N 0-200-03-6890.

2001 HOLZHER Triathlon 1487V CNC Single-Sided Edge Bander, 30 mm (1-3/16") max. edge banding thickness capacity, 0.4–3mm PVC edge banding capacity, Ultra Granupress hot glue system main pressure roller, (2) aux. rollers, end trimmer, top and bottom rough trimmers, top and bottom bevel edge trimmers, top and bottom scraping heads, top and bottom glue scraping heads mounted after fourth station, top and bottom tilting buffing heads, all Servo drive motors, Holzher CNC controls with color display, outboard telescopic roller panel support arm, 460 V 3PH.

HOMAG CNC EDGE BANDER WITH DOUCETTE RETURN CONVEYOR (REAR VIEW)

BUSELLATO Jet 1250 CNC Twin Router Head Machining Center, 120" x 48" machine work area pod and rail type tables, 6-1/8" x 6-1/4" & 6-1/8" x 3-1/2" vacuum pods, 7.5 kW, vertical router spindle to 18,000 RPM, (8) position rear mounted ATC, 6.98 kW vertical router spindle, to 18,000 RPM, 380 V 3 PH S/N 4367.

HOLZMA HPL22/43/16 CNC Rear Load Panel Saw, 196.2" cutting length capacity, 40 HP main saw drive motor, 3 HP scoring drive motor (4) front air float work tables, Zebra Stripe barcode printer.

PANEL EXPRESS ROTARY PRESS SECTION

COMIL CF2000 FEED THROUGH CASE CLAMP

LAMINATING, CLAMPING, & EDGE BANDING

2003 BLACK BROTHERS Panel Express 68" Panel Lamination Line, including pneumatic panel feeder 1/2" + thickness x 144" long capacity, American 48" x 120" hydraulic scissor lift with roller feed top, Model 490 panel cleaner with 3" max. opening, Model 775 roll coat glue spreader, auto index station, Panel Express hot roll rotary laminator, 78 kW, 1.75" max. press opening, 10–30 FPM variable speed feeds, SCR digital temperature controls, pedestal controls, American 6,000-lb. capacity scissor lift out feed table with roller conveyor top.

2007 ITALPRESS XL-10 Hydraulic Hot Press, 190-ton, 150" x 63" , oil heated platens, 40 kW, 230 volt, 3 PH, (10) hydraulic cylinder configuration, S/N 159570607.

2006 COMIL CF2000 Feed-Through Case Clamp, 42" x 144" top platen, 48" max. case height, 42" x 144" adjustable top clamp jaw with PLC controlled horizontal clamp jaw, 40" automatic rubber belt conveyor, touch screen controls, safety guards, out feed gravity roller conveyor, S/N 77447.

BLACK BROTHERS PANEL EXPRESS LAMINATING LINE

ITALPRESSE XL-10 HOT OIL HYDRAULIC PRESS

HOLZHER Triathlon 480 single-Sided Automatic Edge Bander, 230 V 3PH, coil or strip feed, 20 mm solid strip capacity, 0.4–3mm PVC edge banding capacity, 2-3/8" max. panel thickness capcity, Ultra Granupress hot glue system, main pressure roller, (2) aux. rollers, end trimmer, top and bottom rough trimmers (missing top trimmer head), top and bottom fine trimmer, open fourth station with edge sanding head on fifth station, tilting top and bottom finish buffing heads, swing out front mounted controls, outboard telescopic roller panel support arm, S/N 4114.

IMA Advantage 6200/X Single-Sided Automatic Edge Bander, 400V 3 PH, 0.4 to 3 mm PVC edge banding capacity, 14 mm to 55 mm panel thickness capacity, (2) counter rotating pre-milling heads, top quick melt hot glue system, bottom hot glue pot, main pressure roller, (5) aux. rollers, end trimming, top and bottom beveling trimmers, top and bottom corner rounding heads, top and bottom scraping, top and bottom buffing, top and bottom pneumatic actuated edge re-pressure heads, swing out controls, outboard telescopic roller panel support arm, S/N 02028.

I.D.M. Contour Edge Bander, bottom glue pot, 47" x 9-1/2" tilting front work table, 220V, 3 PH, side mounted top 8' bottom trimmers, 3 HP, S/N 10793371.

VIRUTEX EB10C Edge Bander, 2,850 watts, 220/240V, 1 PH, S/N 2103.

Over 350 Assorted Pipe and Bar Clamps, Assorted Lengths and Sizes With Racks.

LIVE ONSITE WITH ONLINE BIDDING AVAILABLE!

WHITNEY 36 INCH PLANER

PLANERS & SANDERS

TIMESAVERS 252-301C 3-Head Wide Belt With Orbital Sanding Head, 52" wide x 6" high capacity, 460 V, 3 PH, 15–45'/min. feed speeds, 52" x 103" vacuum conveyor belt, 32"–38" pass line work height, combination sanding head with 9-1/2" diameter grooved rubber drum, 60–70 duro roller with 4" wide sanding platen, 40 HP with Magnetek GPD 505 VFD drive, 4" wide sanding platen head, 30 HP with segmented sanding platen, Magnetek GPD 505, VFD frequency, (2) 5" twin pad orbital sanding head with 7.5 HP drive , pneumatic belt tensioning, electronic belt tracking, Proscale DRO height readout.

TIMESAVER 237-1 36" Wide Belt Sander, 36" x 8" capacity, 30 HP, 230/460V, 3 PH, combination sanding head, 3-1/2" wide platen, auto set table thickness controls, 1 1/2 HP VS feed motor, S/N 12692.

BAXTER WHITNEY S-290 36" Single Surface Planer, 50 HP, 230/460V, 3 PH, Newman carbide tipped helical cutter head includes tool sharpener, wedge bed.

BAXTER WHITNEY S-600 24" Bottom Surface Planer, 15 HP, 575V, 3 PH, 1-1/5 HP feed works top carpet, hold down fingers, variable speed feed, Oliver carbide tip cutter head.

POWERMATIC 209 20" Surface Planer, 20" x 8" cap, 4-knife round cutter head, 5 HP, 230/460 V, 3 PH, S/N 06112092803.

WHIRLWIND 885 Oscillating Edge Belt Sander, 10" wide belt, 7.5 HP, 208–230/460 volt, 3 PH, S/N 360588.

LASM NTS1000CD48 Double-Sided 6" X 48" Edge Sander, 5 kW, 220/440V, 3 PH, front and rear work titling work tables, S/N 282664.

LASM NTS1000C48 Single-Sided 6" X 48" Edge Sander, 5 HP, 220/440V, 3 PH, S/N 27115363.

PROGRESS C-150 6" Edge Belt Sander, 1.5 HP, 115/208-230 volt, 1 PH, S/N 414.

MOULDERS & SHAPERS

SCMI Superset 23 Moulder, 230 V 3PH (5) head, 9-1/16" x 4-3/4" working capacity, 4-24 m/min. feed speeds, 78" long adjustable height in feed table, bottom horizontal spindle with 12 HP drive, right and left hand vertical spindles with (1) 12 HP drive, top horizontal spindle with (18) HP drive, bottom horizontal spindle with 12 HP drive, extensive tooling and spare parts, digital read out, S/N AB/125809.

SCMI SUPERSET 23 MOULDER

HOLZHER 1265 VERTICAL PANEL SAW

DELTA RS-15 Vertical Spindle Router, 5 HP 3 PH.

(2) DELTA 3 HP Single-Spindle Vertical Shapers.

RIP, PANEL, BAND, & TABLE SAWS

HOLZHER 1265 Vertical Panel Saw, Supercut 1.1 kW, 230 volt, 3 PH head with scoring, 168" long vertical stand, 68" crosscut height cap, S/N 4089/9-201.

HOLZ 34-126 Sliding Arm Table Saw With BEISEMEYER Guide, 6kW main saw motor, 220/440V, 3 PH, 1 kW scoring saw motor, 120" sliding table, right hand tilting arbor, S/N A30785.

ROCKWELL RE-35 Sliding Arm Table Saw, 18" x 78" sliding table section, 5 HP, 230/460 volt, 3 PH main saw head drive with 3/4 HP scoring head drive.

PISTORIUS MND-2025 Pneumatic Actuated Double Miter Saw, (2) 1-1/2 HP 208/230/460V 3 PH, saw motors, 22" x 14" work table, machine set-up for toe kick, S/N 0290519.

IMC RP-12 Straight Line Rip Saw, 10 HP, 220/440V, 3 PH, 5-1/2"wide table feed chain, auto chain lube, 12" blade capacity, 171/2" throat, S/N 2890.

STETSON-ROSS Roll Feed Gang Rip Saw, 12" capacity, stackable arbor, 30 HP, 230/460V, 3 PH, 14" blade capacity VS feed , 2 HP feed drive.

ROCKWELL SLIDING ARM TABLE SAW WITH SCORING BLADE

WHIRLWIND OSCILLATING EDGE BELT SANDER

MARATHON SPRAY BOOTH

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BIESSE POLYMAC COMPACT FSE AUTO-LINE BORING DOWEL INSERTER

SCMI 900SC 36" Bandsaw, 9 HP, 220/440V, 3 PH, 33-1/2" throat, 22" under guide, tilting table, S/N 249.

CENTAURO Mdl. C 24" Bandsaw, 2 HP, 220V, 3 PH, 22-1/2" throat, 13" under guide, tilting work table with fence.

DELTA Crescent 20" Bandsaw, 2 HP, 230/460V, 3 PH, 20" throat, 11-1/2" under guide, 20" x 24" titling work table, S/N 6141-A.

(16) DELTA, ROCKWELL, and POWERMATIC 10–12", 3–5 HP, 3 PH Tilting Arbor Table Saws.

(63) DEWALT, MAKITA, PORTER CABLE, HITACHI, and RIGID, 10–15" Compound and Sliding Arm Compound Miter Saws, some with laser guides.

(38) PORTER CABLE, HITACHI, DEWALT, MAKITA, and MILWAUKEE Portable Band Saws, Portable Table Saws, Scroll Saws, Worm Drive and Direct Drive Circular Saws, and Chop Saws.

CASTLE POCKET SCREW MACHINE

SAMPLE OF (40+) DEEP HOLE PORTABLE BANDSAWS

BORING, NOTCHING, & INSERTING

BIESSE Polymac Compact FSE Auto-Line Boring Dowel Inserter, 8-adjustable drill and dowel inserters, overhead hopper feeder, 2.7 kW, 220 volt, 3 PH, S/N 60129.

SICOTTE 700 Multi-Head Boring Machine, 4-head, (2) 2 HP, 230/460V, 3 PH drives, 20" x 74" table, pneumatic stroke, S/N 1141.

CASTLE TSM-35 Pocket Screw Machine, pneumatic actuated, foot pedal control, 1.5 HP, 230/460 volt, 3 PH routing motor, S/N 61587.

(3) BLUM Mini Press European Hinge Boring and Pressing Machines, w/ pneumatic clamping.

DIAMOND "V" Pneumatic Groove Cutter Head, 30 mm bore, 9" diameter, stacked head.

(1 OF 8) PORTER CABLE BAMMER GAS POWERED NAIL GUNS IN CASES

SAMPLE OF OVER (35) PORTABLE AIR COMPRESSORS

SAMPLE OF (750+) ASSORTED POWER HAND TOOLS–MILWAUKEE DRILLS

SAMPLE OF OVER (750+) ASSORTED POWER HAND TOOLS – BISCUIT CUTTERS

BIOMASS COMBUSTION SYSTEMS WASTE WOOD FURNACE WITH CONTROLS

FEED SILO FOR WASTE WOOD FURNACE

DISA DUST COLLECTION SYSTEM

SPRAY FINISHING

MARATHON Down Draft Automotive Spray Booth With Fire Suppression, 14'–4" wide x 27'–6" long x 108" high interior booth size, front double access doors with inspection windows, rear right side man door with window glass, 2 HP, 208-230/460 V 3PH exhaust blower on each side, bottom booth exhaust manifold, ceiling down draft type filter grid, top and side fluorescent work lights, rear mounted Kidde fire suppression system, Dwyer manometers, Galvanized steel bolt together construction, white painted interior/exterior booth, post mounted motor starters and controls.

RMI Tow Cart Finishing Line With Spray Booth, (2) 2 HP 230/460V 3 PH chain drives, variable speed control, 24 carts 48" x 120", 18" working cart height, (1) gas fired oven with (3) zones, (4) open face spray booths, 30" spray booth exhaust fans, 2 HP, 230/460V 3 PH, with second line, not installed for extra carts, spare parts, (2) spare spray booths.

Large Selection of Spray Pots, Spray Guns, Cleaning Equipment, Pumps, and Related Spray Finishing Accessories.

FORKLIFTS & MATERIAL HANDLING

CLARK CGC32 Solid Tire LP Forklift, 6,000-lb. capacity, side shift, 40" forks, 189" mast.

GENIE Z-30/20N Electric Rechargeable Boom Manlift, 500 lb max. load, 30' max height, 21' platform reach, 110V built in charger, S/N 527.

GENIE RECHARGEABLE ELECTRIC BOOM LIFT

CROWN 35RRTT Standup Electric Reach Truck, 2,800-lb. capacity, 198" lift height, with C&D Ferro 36V charger, S/N W-25530.

RAYMOND 12TMFPE60 Electric Pallet Jack, 12V with charger, 6,000-lb. capacity with 48" forks.

CLARK P40C Electric Pallet Jack, 12V with charger, 4,000-lb. capacity, 48" forks.

US CARGO Hydraulic Pallet Jack, 5,000-lb. cap, with scale, electronic read-out, 48" forks.

(14) Assorted Hydraulic Pallet Jacks.

Massive Quantity of 2- and 4-Wheel Hand Carts, Lumber Carts, Steel Frame Stock Carts, and Related Material Handling Equipment.

FACTORY SUPPORT & DUST COLLECTION EQUIPMENT

2003 DISA NFK20009+2HJLR Modular Dust Collector, media type XT3, (2) Disa S056-710-G3CC blower fans, 100 HP, 230/460 V 3 PH, 28" fan inlet size with 28" to 30" inlet pipe reducer, 30" blower inlet pipe from building, modular type bag house dust collector, pneumatic pulse filter bag cleaning, bottom hopper with interior unloading conveyor, end mounted rotary air lock with 1.5 HP drive Disa T040-315-G3-CCW transfer fan 20 HP, 12" blower inlet size, 40,000 CFM collection rating, (2) Motortronics VFD frequency drives for blower fan motor control, (1)dust collector control cabinet with Soft Start PLC touch screen controls, S/N 311718.

BIOMASS Combustion Systems Wood Waste Heater System, S/N BCSSH36-AF1205AW00146800,000 BTU capacity, top 30" fan with 2 HP, 230/460 V 3 PH drive, ceiling mounted 30" heating air duct, wall mounted heater control station, electronic tempature controller, Allen Bradley Panel View 300 Micro controller, (1) exterior stand mounted transfer blower, (1) exterior dust storage silo, bottom silo mounted auger unloader with 1/2 HP, 230/460 V 3PH drive, Koger 10" rotary air lock , 2 HP air lock drive, (1) auger loader to heater, 1/2 HP drive, automatic loading of heater via auger from dust silo, bottom acess door for self feeding of heater.

KAESER BSD40 Rotary Screw Air Compressor, 40 HP, 460 V 3 PH, 125 psi, 195 CFM, 2,082 loaded hours, with Kaeser TE141 refrigerated air dryer.

Extensive Selection of Work Benches, Steel Cabinets, Pallet Stretch Wrappers, Banding Machines, Ladders, and Related Factory and Shop Furniture and Fixtures.

Raw Materials Inventory Including Laminated and Un-Laminated MDF Panels, Edge Banding and Laminating Materials, Hardware, European Hinges, Fasteners, Assorted Wip, Finished Product, Corian Tops, and Related Inventory.

Office Furniture and Fixtures Including Executive Office Furniture, Conference Room, Copy Machines, Fax Machines, Printers, Telephone System, and Related Equipment.

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DIRECTIONS TO AUCTION SITE

10 New Rd., Rumford, RI 02916

From Theodore Francis Green State Airport (PVD): Merge onto I-95N toward Providence. Merge onto I-195 E/US-6 E/US-44 E/RI–1A N via Exit 19 toward East Providence/Cape Cod. Take the Taunton Ave./US-44 E Exit, Exit 4. Turn slight right onto US-44 E/Taunton Ave. and continue to follow US-44 E. Slight left onto Hall St./US-44 E., slight right onto Taunton Ave./US-44. Left onto Pawtucket Ave./RI–114/RI–1A. Left onto RI-114/RI–1A/ Pleasant St./Pawtucket Ave. Continue to follow RI-114 / Pawtucket Ave. Turn right onto New Rd. #10 is on the left.

TERMS OF SALE

To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

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