

**ULTRA-MODERN
MANUFACTURING
FACILITY**

**PRECISION
SHEET METAL
CNC CUTTING,
WELDING,
& FINISHING
EQUIPMENT**

4801 Esco Drive
Fort Worth, Texas 76140

DATE:

Thursday, June 7th

TIME: 10:00 A.M. CDT

INSPECTION:

Wednesday,
June 6th, Beginning
at 9:00 A.M. CDT

HIGHLIGHTS:

- CNC Fiber Optic & CO2 Lasers
- CNC 5-Axis Bending Brakes with Robotic Loader/Unloaders
- CNC Robotic Welding Cells with MIG/TIG Welders
- CNC Ferris Wheel Plate Welder
- Powder Paint System
- CNC Router & Water Jets
- Air Compressors
- Plant Support Equipment
- Raw Materials
- Free Standing Gantry Bridge Crane Systems
- Plate Lifters
- And More

This Auction is Proudly in Conjunction With:



AMADA FOL 3015-AJ FIBER OPTIC CNC LASER WITH TOWER



AMADA HDS 1303 NT
5-AXIS CNC PRESS BRAKES

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Bill Firestone, President, TX License #16428



AMADA FOL 3015-AJ
FIBER OPTIC CNC LASER

CNC LASERS

2013 AMADA FOL 3015-AJ Fiber Optic CNC 4,000 Watt 5' x 10' Laser Cutting System, AJ 4000 oscillator, Orion QSB chiller, ASLUL-800F1 automatic tower load/unload system with (2) cutting pallets, (3) unload racks, and (3) material racks, EZ-Cut nitrogen generator, Farr GS4P dust collection system with pneumatic shakers, Kaeser ASD40 ST 30 HP rotary screw air compressor, safety light curtain and enclosure, 12,825 total machine hours, 6,752 operating hours, only 2,750 beam hours.



KAESER ASD40ST
ROTARY SCREW
AIR COMPRESSOR



AMADA EZ-CUT
NITROGEN
GENERATOR



FIBER LASER
POWER SUPPLY



CAMFIL
DUST COLLECTOR



ASLUL-800F1 AUTOMATIC TOWER
LOAD-UNLOAD SYSTEM



AMADA FO M-II 3015 NT CO2 LASER

2012 AMADA FO M-II 3015 NT CO2 5' x 10' 4,000 Watt Laser Cutting System, twin shuttle cutting pallets, Fanuc 4000 i-B resonator, Donaldson 4-canister dust collector with pulse cleaning, Orion QSQ 180 watt dryer, Kaeser Sigma CSD 75T rotary screw 75 HP air compressor with Precision Cooling Solutions refrigerated air dryer and vertical air receiver, safety light curtain, 13,450 total machine hours, 4,895 beam hours.



AMADA FO M-II 3015 NT CO2 LASER

2012 AMADA FO M-II 3015 NT CO2 5' x 10' 4,000 Watt Laser Cutting System, twin shuttle cutting pallets, Fanuc 4000 i-B resonator, Donaldson 4-canister dust collector with pulse cleaning, Orion QSQ 180 watt dryer, safety light curtain, 14,384 total machine hours, 7,215 operating time, 5,048 beam hours.



CNC PRESS BRAKE AND WELDING CELL WITH DUAL PLATE MAGAZINES



MOTOMAN ROBOTIC PLATE LOADER

CNC PRESS BRAKES

(2) 2013 AMADA HDS 1303 NT CNC 5-Axis Hydraulic Press Brakes, 126.8" x 130 mTon, with Fanuc R-2000iB 6-Axis CNC material handling robotic loader/unloader, 8' maximum reach articulating arm with robotic controls, teaching pendant, safety cage enclosure with interlock and safety light systems.

(2) 2012 AMADA HDS 1303 NT CNC 5-Axis Hydraulic Press Brakes, 126.8" x 130 mTon, with Motoman ES-165D 6-Axis CNC material handling robotic loader/unloader, 7' maximum reach articulating arm, EX100 robotic controls, teaching pendant, safety cage enclosure with interlock and safety light systems.



CNC PRESS BRAKE AND WELDING CELL



FANUC ROBOTIC LOADER WITH SHEET MAGAZINE



OVERVIEW



AMADA RGM2 5020 CNC PRESS BRAKE



PRETEC CNC WELDING CELL



ARCMATE RM2 120" FERRIS WHEEL PLATE POSITIONER



MOTOMAN ROBOTIC WELDING CELL WITH MILLER POWER SUPPLIES AND ROTARY POSITIONERS



ROBOTIC WELDING CELL INCLUDING PLATE POSITIONER, (2) ROBOTS, (2) WELDING POWER SUPPLIES, LIGHT CURTAIN

LINCOLN POWER WAVE R-350 WELDING POWER SUPPLIES WITH TIG ADVANCED WELDING MODULES, COOL ARC 55 CHILLERS



BID ONLINE AT
BidSpotter.com

WELDING EQUIPMENT

(4) 2012 PRETEC CNC Welding Cells Including: (2) Fanuc 100iC welding robots, with 30RiB robotic controls and teaching pendants, pneumatic over hydraulic 3-axis welding position tables with power Z-height, (2) Lincoln Power Wave R-350 welding power supplies, with TIG Advanced welding modules, Cool Arc 55 chillers, Auto Drive 4R220 wire feeds, Pretec PLC controls, SICK safety light curtains.

MOTOMAN CNC Welding Cell, with (2) MA-1900 6-axis robots on 48" pedestal bases, with robotic control and teaching pendant, (2) rotary welding positioners with head and tail stocks, 36" x 10' roller feed conveyor, (2) Miller Axxess 450 mig welding power supplies.

ARCMATE RM2 120" Ferris Wheel Plate Positioner, with (2) Motoman M-1400 6-axis welding robots on 48" pedestal bases with DX-100 robotic control and teaching pendant, (2) TransPuls Synergic 4000 welding power supplies, SICK safety light curtain (uninstalled).

(9) MILLER Millermatic 252 Welders.



MILLER 252 WELDERS

9 AVAILABLE

MOTOMAN ROBOTIC WELDERS WITH FRONIUS POWER SUPPLIES



ADDITIONAL PRODUCTION & SUPPORT EQUIPMENT

(2) **MULTICAM Series 3000 CNC Water Jets**, with (1) KMT Stream Line SL V-50 Plus intensifier, CNC controls.

MULTICAM Series 5000 CNC Router, 20' x 60" vacuum table.

(2) **CHAMPION 50 HP Rotary Screw Air Compressors**, with 250 CFM Champion refrigerated air dryer, vertical air receiver.

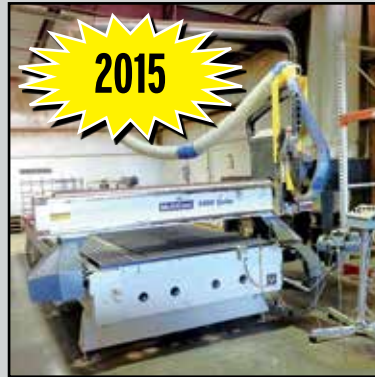
GORBEL Free Standing Gantry Bridge Crane Systems, 1,000-lb.–5,000-lb. capacity, with electric chain fall hoists, and Anver vacuum plate lifters.

Large Quantity of Cold Rolled Pickled and Oiled Steel Sheet, including 14-gauge, 5' x 8', 5' x 10', and assorted other sizes, sheet rock, fasteners, hardware, parts, supplies, and related raw materials and parts inventory.

Huge Selection of AMADA Press Brake Tooling, Welding Tables and Accessories, ANVER Vacuum Plate Lifters, Floor Fans, and Related Plant Machinery and Equipment! Must Be Seen!



MULTICAM 3000 SERIES CNC WATER JET CUTTERS (1) WITH KMT STREAM LINE SL V-50 PLUS INTENSIFIER



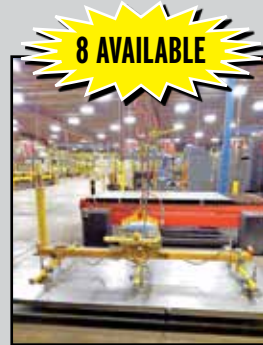
MULTICAM 5000 SERIES CNC ROUTER WITH 25 HP VACUUM PUMP



CHAMPION 50 HP ROTARY SCREW AIR COMPRESSORS



GORBEL BRIDGE CRANES



ANVER VACUUM LIFTERS



(2) PRESTO 2,200-LB. CAPACITY WALK-BEHIND PALLET LIFTS

Powder Paint Line Consisting of: 5" x 5" I-Beam structural steel conveyor on 12" x 12" floor mounted flanges, 14' on center uprights x 14' under beam height, drag chain transport conveyor with hangars, 18' x 60" floor mounted Roch power roller in-feed conveyor, Roch 20" x 60" roller feed accumulation conveyor, Roch auto index drag chain transfer shuttle table, 72" x 48" West Bend 1,500-lb. hydraulic scissor lift table, 40' stainless steel tunnel washer with 52" x 60" clear opening, 25' x 56' combination galvanized insulated panel system constructed dry-off/bake oven, gas fired, single pass drying side–double pass bake side, modular panel system constructed paint booth with Nordson powder paint system with iControls PLC.



OVERVIEW OF PAINT LINE



STAINLESS STEEL PAINT LINE WASHER



NORDSON PAINT LINE PLC CONTROLS



NORDSON PAINT BOOTH



PAINT LINE OVEN



PAINT LINE OVEN (3 PASS)

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CNC PRESS BRAKE AND WELDING CELL

TERMS OF SALE:

To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

