DATES:
Thursday, July 28th
TIME: 10:00 A.M. EST
INSPECTION:
Wednesday, July 27th
Beginning at 9:00 A.M. EST or by appointment

HIGHLIGHTS:
- (2) 2003 DECKEL CNC Universal Machining Centers (Flexible Spindle Size Capabilities)
  With FASTEMS Multi-Level Flexible Pallet Magazine Loading System
- CNC Machining, Turning, & EDMs
- Large Quantity of Tooling
- Mills, Lathes, & Grinders
- Inspection & Measurement Equipment
- Parts Washing & Finishing
- Air Compressor System
- Die Rack System With Crane (100 Position)
- All Machinery Under Power
- Complete Plant & Office Furniture & Fixtures

32,000± Sq. Ft. Modern Industrial Building

In Conjunction With

For complete catalog crgauction.com 1.800.300.6852

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Bill Firestone, President • MA Lic. #232
MITSUBISHI H60D CNC Horizontal Machining Center, 24.8" x 24.8" dual pallets with auto pallet changer, travels: X-39.4", Y-31.5", Z-31.5", full B-axis pallet contouring, 120-position ATC, CAT 50 taper spindle, thru-spindle coolant, 6,000 RPM max. spindle speed, 40 HP motor, chip conveyor, Mitsubishi-Meldas M500 CNC controls with 5-axis capability, S/N H60D013.


MITSUBISHI M-H80E CNC Horizontal Machining Center, 31.5" x 31.5" pallets, 10-pallet auto changer, travels: X-49.2", Y-24.6", Z-33.4", full B-axis pallet contouring, 240-position ATC, CAT 50 taper spindle, thru-spindle coolant, 6,000 RPM max. spindle speed, 40 HP motor, chip conveyor, Mitsubishi-Meldas M500 CNC controls with 5-axis capability, S/N CH4530.
CNC HORIZONTAL BORING MILL/ JIG MILL
DeVLIEG 54R80 4-Axis CNC Horizontal Boring Mill/Jig Mill, 5" spindle diameter, travels: X-80", Y-80", 50 taper tooling, 40" x 80" T-slot table, 10–2,000 RPM spindle speeds, 1995 Mitsubishi-Meldas 4-axis CNC controls (retrofit 1995), S/N 10116.

LARGE ASSORTMENT OF DeVLIEG SUPPORT EQUIPMENT, INCLUDING: (1) 30" x 40" DeVLIEG rotary table, (1) set 40" x 20" DeVLIEG angle plates, (1) set 30" x 16" DeVLIEG angle plates, tooling, etc.

CNC JIG GRINDER
MOORE G18 Series 1000 CNC Jig Grinder, 11" x 24" T-slot table, 18" X-axis table travel, 11" Y-axis table travel, 12.63" vertical head travel, 3.5" quill travel, with CNC controls and extensive tooling, S/N G3748.

CNC TURNING CENTER
OKUMA LC-40 2ST Simulturn 4-Axis Twin Turret Slant Bed CNC Turning Center, 23.62" swing, 18" 3-jaw chuck, 12-station upper turret, 8-station lower turret, 10–2,500 RPM spindle speeds, auto. chip conveyor, 40 HP spindle, OSP5020L CNC controls with CRT, S/N 1435.

MITSUBISHI M-H60C CNC HORIZONTAL MACHINING CENTER WITH 4TH AXIS ROTARY TABLE
MITSUBISHI M-H50C HORIZONTAL MACHINING CENTER
DEVLIEG 54R80 4-AXIS CNC HORIZONTAL BORING MILL/JIG MILL
DEVLIEG ROTARY TABLE
DEVLIEG ANGLE PLATES AND TOOLLING
OKUMA LC-40 2ST TURNING CENTER

For complete catalog and more information visit crgauction.com or call 1.800.300.6852
MITSUBISHI MPA-V65 CNC VERTICAL MACHINING CENTER

AGIECUT CLASSIC EDM

CNC VERTICAL MACHINING CENTER

CNC WIRE EDM

CNC VERTICAL MILLING MACHINE
TRAK TRM CNC Vertical Milling Machine, 3 HP 3 PH, 10" x 48" T-slot table, Kurt power draw bar, Proto-Trak MX-2 CNC controls, S/N 95-579.

CNC ROBOT
KAWASAKI ZX1656-UF 6-Axis CNC Robot, 1,500 kg (3,840 lb.) lifting capacity, 48" boom, 36" articulating arm with teaching pendant controls.

MILLING MACHINES
DECKEL FP-3 Universal Milling Machine, 47" x 40" T-slot table, 40–2,000 RPM spindle speeds, 40 taper spindle, Accurite 2-axis DRO, S/N 2400-035.

DECKEL FP-3 Universal Milling Machine, 47" x 40" T-slot table, 40–2,000 RPM spindle speeds, (2) Accurite 2-axis DRO, S/N 2400-095.
**HES GEARED HEAD ENGINE LATHE**

**SUNNEN 1804 HONE**

**BRIDGEPORT**
- Series II Special Vertical Milling Machine, 2 HP 3 PH, 11” x 65” T-slot power feed table, Accurite III DRO.
- Vertical Milling Machine, 1-1/2 HP 3 PH, 9” x 42” power feed T-slot table, 60–4,200 RPM spindle speeds.

**LATHE**
- HES Geared Head Engine Lathe, 24” swing x 72” between centers, 15” chuck, tool post, inch/metric threading, 45–1,600 RPM spindle speeds, S/N 15719.
- HARDINGE HLVH Precision Tool Room Lathe, dovetail bed, 10” swing x 18” between centers, 5C collet closer, S/N LHC-8000.

**JIG BORERS**
- MOORE B-18 Jig Borer, 11” x 24” T-slot table, Accurite II DRO, Moore wooden tool cabinet, S/N B1677.
- MOORE No. 2 Jig Borer, 11” x 24” T-slot table, Accurite II DRO, Moore wooden tool cabinet, S/N 5639.
- SIP MP-5F Hydroptic Bridge-Type Jig Borer, 32.5” x 39” T-slot table, Accurite III DRO and Mitutoyo KS linear scale Z height DRO on rebuilt quick change spindle, extensive tooling, S/N 1189.

**PRECISION HONE**
- SUNNEN MBC-1804 Precision Hone, with tooling cabinet, extensive tooling, S/N 85617.

**GRINDERS**
- LANDIS Mdl. 1R Universal Grinder, ID/OD, 10” swing x 20” between centers, ID attachment, S/N 87925.
- DEDTRU 6” x 12” Surface Grinder, with Pope 1 HP spindle, Dedtru Mdl. C centerless grinding head attachment.
- LANDIS 8” x 24” Hydraulic Surface Grinder, with electromagnetic chuck, Neutrofier II chuck controller.
- KO Lee B300X Tool and Cutter Grinder.

**SUNNEN TOOLING CABINET**

**SIP ROTARY TABLES AND TOOLING**

**LANDIS UNIVERSAL ID-OD GRINDER**

**RUSH DRILL GRINDER**

**CINCINNATI TOOL AND CUTTER GRINDER**

**SFM SPIRAL GRINDER ATTACHMENT**

**BROWN & SHARPE MICROMASTER 618 SURFACE GRINDER**

**BROWN & HARPER Micromaster 618 6” x 18” Surface Grinder, with**
- Hitachi electromagnetic chuck, Neutrofier chuck controller.
- GARDNER 6” x 18” Surface Grinder, with Walker permanent magnetic chuck.
- RUSH Mdl. 132 and WINSLOW Exactamatic Drill Grinders.
- CINCINNATI No. 2 Tool and Cutter Grinder, with SFM spiral grinder attachment.
- KO Lee B300X Tool and Cutter Grinder.
REAL ESTATE TERMS:
$50,000 deposit required in cash or certified funds. A buyer’s premium of 6% will apply. 2% broker’s participation applies. Please refer to crgauction.com for all other terms and conditions. Bidder’s Packet available upon request.

SAWS
MARVEL Series 8 Mark I Hydraulic Tilting Head Vertical Band Saw.
DoALL 16” Vertical Metal Cutting Band Saw, with blade weld.

FINISHING EQUIPMENT
MART Cyclone Aqueous Parts Cleaning System, 32” rotary carousel, digital cycle timer.
ULTRAMATIC VC 2498 Vibratory Finishing Mill, 24” x 98” rubber line rectangular chamber, wet system.

STANLEY VIDMAR DIE RACK SYSTEM WITH CRANE
36” x 30” Down Draft Finishing Bench, with 5 HP rear dust collection system.
(2) 30” x 56” Down Draft Finishing Benches.

INSPECTION EQUIPMENT
NIKON 6L 14” Projection Optical Comparator.
TESA B-1 Micro-Height Digital 24” Height Gauge, with keypad and data logger.
Extensive Selection of CADILLAC Height Gauges, digital and dial bore gauges, pin and block gauge sets, calipers, hardness testers, and related test and measurement equipment.

CNC COORDINATE MEASURING MACHINE
1995 LK G90C Coordinate Measuring Machine, 79” x 54” x 12” black granite surface plate, Renishaw PH-10 probe head, P200 6-position stylus changer with PI200 probe interface.

MATERIAL HANDLING EQUIP.
STANLEY VIDMAR Stak Flexible Two-Sided Die Racking System, with 2,000-lb. capacity crane, 45” x 36” x 165” (H) sections x (8) bays per side, (50) adjustable die shelf positions per side, 10’ span top riding crane with fork bottom, pendant controls, full 180° rotation.
TCM FCG 25 T77 Solid Tire LP Forklift, 4,450-lb. capacity, 172” mast with side shift, only 3,306 hrs.

PLANT SUPPORT EQUIP., FACTORY & OFFICE FURNITURE & FIXTURES
2006 SULLAIR V120-40L/A 120 HP Rotary Screw Air Compressor, variable speed drive, with Sullair SRD-190 refrigerated air dryer, and 400 USG @ 165 psi vertical air receiver tank.
FACTORY CAT 29 24V Electric Rechargeable Walk Behind Floor Scrubber, with Lestronic II charger.
(13) STANLEY VIDMAR Multi-Drawer Tool Cabinets.
Executive and Conference Room Office Furniture and fixtures, Copiers, Fax Machines, Horizontal and Vertical Files, Book Cases, Credenzas, and More!

REAL ESTATE TO BE SOLD AT 12:00 NOON

FEATURES:
■ 32,000± Sq. Ft. Single-Story Modern Building on 5± Acres
■ 3,000± Sq. Ft. Office Space
■ Flexible Floor Plan
■ Dock, Street Level, & Interior Loading
■ Paved Parking for 50+ Vehicles
■ Interior Cranes to 5-Ton
■ Very Desirable Western Massachusetts Community
■ Suburban Industrial Park Setting
■ Convenient Access to I-91 Corridor
■ 3,075 Amp – 277V/480V Electric

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LIVE ONLINE BIDDING AVAILABLE!
AUCTION
PRECISION MACHINING & MFG.
E. Longmeadow, Massachusetts

DATE: Thursday, July 28th
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For complete catalog
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- All Machinery Under Power
- Complete Plant & Office Furniture & Fixtures

REAL ESTATE TO BE SOLD AT 12:00 NOON
32,000± Sq. Ft. Single-Story Modern Building in a Suburban Industrial Park
See Page 6 for Details

DIRECTIONS
From Bradley International Airport (BDL): Go East on Schoephoester Rd. toward Light Ln. Turn right onto Turnpike Rd./CT-75. Continue to follow CT-75S. Merge onto CT-20E toward I-91/Hartford/Springfield. Merge onto I-91 N via the exit on the left toward Springfield. Take the CT-220/Elm St. Exit, Exit 48, toward Thompsonville. Turn right onto Elm St./CT-220. Continue to follow CT-220. Turn slight left onto Taylor Rd./CT-220 (crossing into Massachusetts). Taylor Rd./CT-220 becomes Shaker Rd./RT-220. Turn left onto Industrial Dr.

TERMS OF SALE
To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.