

Public Auction

CUSTOM METAL FABRICATING & CHROME PLATING FACILITY



3261 Builders Avenue
Las Vegas,
Nevada 89101

DATE: Wednesday,
June 26th
TIME: 10:00 A.M. PDT
INSPECTION:
Tuesday, June 25th,
from 9:00 A.M. to
4:00 P.M. PDT

HIGHLIGHTS:

- Amada CNC Turret Punches & Tooling
- Bystronic CNC Laser
- 80-100 Ton Press Brakes
- Robotic Welding Cells & Spot Welders
- Chrome Plating line
- Waste Water Treatment System
- Air Compressors
- Material Handling Equipment
- Dust Collection Systems
- Machine Shop



CRG AUCTION



AMADA VIPROS 358 KING II CNC TURRET PUNCH



BYSTRONIC BYSPRINT 3012 CNC LASER

For complete catalog crgauction.com
1.800.300.6852

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Bill Firestone, President
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Gordon Brothers Group
EST. 1903



CHROME PLATING LINE

CHROME PLATING & POLISHING DEPARTMENT

Complete Rack Type Chrome Plating Line Consisting of: (27) acid rinse and plating dip tanks and rail mounted traveling rack hoist, available with (8) rectifiers for 1,000 to 6,000 amps, nickel plating solution tanks, plus large quantity of new parts carriers, fabricated steel work platform, plus master control panels. Line heating requirements are currently provided by an Ajax WNG 1500 natural gas package boiler.

Polishing Department Consisting of: (8) assorted size double-end polishing lathes, Dust Hog dust collection system with SBB-12-B 6 cartridge collector, (3) intermediate cyclone collectors and associated duct work, Econoline blast cabinet with collector, and assorted product and hanging racks .

AMADA CNC TURRET PUNCHES & TOOLING

AMADA Vipros 358 King II CNC Turret Punch, 30-ton capacity, 58-station thick turret, travels: X=72", Y=50" with auto. indexing, auto. repositioning, SBC EX5.5 chiller, Yukon 47300C-EP hydraulic unit, belt type scrap conveyor, Fanuc 18-P CNC controls.

AMADA Pega 304050 CNC Turret Punch, 30-ton capacity, 58-station thick turret, Amada Fanuc-P CNC controls.

CNC LASER

BYSTRONIC Bysprint 3012 CNC Laser With 52" x 125" Cutting Table, Bystronic BTL-3500 laser, 3,500-watt seal to laser power supply, Koolant Coolers Model HCB12000-2PR-NF-2FILT-D chiller, Bystronic CNC controls.

PRESS BRAKES

AMADA RG-100 Up-Acting Hydraulic Press Brake, 100-ton capacity, 118" bed length, 100.5" distance between columns, 15.75" throat depth, 3.94" stroke, 14.58" open height, Merlin safety light curtains, MC9-EXII computer controls.

(2) AMADA RG-80 Up-Acting Hydraulic Press Brakes, 80-ton capacity, 94.6" bed length, 80.8" distance between columns, 15.75" throat depth, 3.94" stroke, 14.58" open height, Merlin safety light curtains, NC9-EXII computer controls.

AMADA FBD-8025E Hydraulic Press Brake, 80-ton capacity, 94.6" bed length, 80.8" distance between columns, 15.75" throat depth, 3.94" stroke, 14.58" open height, safety light curtains, NC9-EXII computer controls.



(1 OF 2) LINCOLN 40 ROBOTIC WELDING CELLS



AMADA PEGA 304050 TURRET PUNCH



AMADA RG-100 100-TON PRESS BRAKE



(1 OF 2) AMADA RG-80 80-TON HYDRAULIC PRESS BRAKES

ROBOTIC WELDING CELLS & SPOT WELDERS

(2) LINCOLN 40 Robotic Welding Cells, with Fanuc Arc-Mate 100 6-axis CNC robots with Fanuc System R-J3 controls, 3M 2-station rotary work tables, Lincoln Powerwave 455 455 amp welding power sources, welded steel safety enclosures, all associated cables and controls.

(3) JANDA R2-100-24 100 KVA Spot Welder, 24" throat, 10" gap with Techno Tron controls.



LINCOLN ROBOTIC WELDING CELL

WASTE WATER TREATMENT SYSTEM

Complete Waste Water Treatment System
Featuring: JWI horizontal filter press, RO (reverse osmosis) and soft water conditioning systems, assorted polypropylene emergency holding tanks, clarifying, reduction holding, neutralization and flocculation tanks, associated pumps and master control panel.

AIR COMPRESSORS

2006 INGERSOLL-RAND UPS-50PE-125 50 HP Rotary Screw Air Compressor, with air dryer.

2005 KAESER ASD-25T 25 HP Rotary Screw Air Compressor.

2004 INGERSOLL-RAND UP6-30-125 30 HP Rotary Screw Air Compressor.

INGERSOLL-RAND SSR-EP-30SE 30 HP Rotary Screw Air Compressor.

MATERIAL HANDLING EQUIPMENT

CROWN 30SCTL 2,500-Lb. Capacity Electric Forklift, (3) solid tires, side shift.

MITSUBISHI 3,150-Lb. Capacity Propane Forklift, side shift, solid tires.

DAEWOO GC-15S-2 2,250-Lb. Capacity Propane Forklift, side shift, solid tires.



WASTE WATER TREATMENT SYSTEM



DUST COLLECTION SYSTEMS

DUST HOG SBB-12-B 6 Cartridge Dust Collector.

TORIT DONALDSON Down Flo 4 Cartridge Dust Collector.

MACHINE SHOP

(3) PEMSERTER 2000 6-Ton Capacity Insertion Presses.

(3) LINCOLN Powerwave 455/STT 455 Amp Portable Welding Power Source.

LINCOLN Square Wave Tig 275 Tig Welder, 275 amp.

LINCOLN Square Wave Tig 175 Tig Welder, 175 amp.

ECONOLINE Blast Cabinet With Dust Collection System.

(2) HOMEDEUIE 18A Double-End Polishing Lathes, with 10 HP motors.

WILTON 15" Drill Press.

Large selection of power hand tools, stud welders, plasma cutter, portable lift tables, welding curtains, conveyors, chop saws, pallet racking, shelving, storage cabinets, work benches, vises, carts, hand trucks, pallet lifts, ladders, scissor lift, lab equipment, and much more!



KAESER ASD25T 25 HP AIR COMPRESSOR



DAEWOO GC-15S-2 FORKLIFT



DUST-HOG DUST COLLECTION SYSTEM



ECONOLINE BLAST CABINET



PEMSERTER SERIES 2000 INSERTION PRESSES



ASSORTED WELDERS



SAMPLE PALLET RACKING



TERMS OF SALE: To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

