

**ULTRA-MODERN
MOLD MAKER
STATE-OF-THE-ART
FACILITY**



SIGNATURE MOLD

108 Ledyard Street
Hartford
Connecticut 06114

DATE:
Thursday
November 2nd
TIME: 10:00 A.M.
INSPECTION:
Wednesday
November 1st
9:00 A.M. to 4:00 P.M.

CRG AUCTION

WELL-MAINTAINED EQUIPMENT

- CNC Machining Centers & EDMs
- 100-Station CNC Robotic Pallet & Tool Changer
- CNC Vertical Milling Machines
- Precision Hydraulic & Hand-Feed Surface Grinders
- Extensive Selection of CNC & 3R Tooling
- Vertical Mills, Lathes, Tool & Cutter Grinders
- Inspection & Measurement Equipment
- Machine Tool Fixtures & Accessories
- VIDMAR Tooling Cabinets, Storage Systems, Workbenches
- Air Compressors, Forklift, Mold Lifts
- Highline Office Furniture & Fixtures
- Engineering Computer Systems & Network Equipment
- 2003 3/4-Ton 4x4 Diesel Pickup Truck

COMPLETE GRAPHITE MACHINING & EDM CELL, INCLUDING

2003 MAKINO SNC-64 G/S CNC Graphite Vertical Milling Machine, s/n 494, 30" x 16" T-slot table, 15-tool automatic tool changer, Professional A Makino SGI3 CNC controls, Blum laser guide, 32,000 RPM spindle speed, dust collection system.

2004 MAKINO Edge 3S CNC Ram EDM, s/n E-5253, 19.68" x 13.8" T-slotted table, 17.7" X, 11.8" Y, 12.6" Z, C-axis 31.5" x 21.6" x 13.8" inside tank dimensions, MR head, 60-amp output, drop tank, dielectric filtration system, with S3R Combi tooling, Makino MGF CNC controls with CRT and touchpad controls, pendant control, with high quality surface finish option.

2004 System 3R WORKMASTER CNC Robotic Tool Changing Cell, automatic pallet tool changer, 360° rotation, 99-position electrode magazine system, (capable of 1,500) with 4-position pallets, 360° articulating arm.



For complete catalog go to
crgauction.com
1.800.300.6852

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Signature
Mold
Manufacturing Co., Inc

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2000 MATSUURA MC-800 VG CNC VERTICAL MACHINING CENTER



1999 DAEWOO DMV-500 CNC VERTICAL MACHINING CENTER

**LIVE
ON-LINE BIDDING
AVAILABLE!**

CNC MACHINING

2000 MATSUURA MC-800VG CNC Vertical Machining Center, s/n 212988, 20" x 45" table, 31.5"X, 20"Y, 15.74"Z, Yasnac J300 5-axis CNC controls, 30-tool automatic tool changer, Daikin oil chiller, with thru-spindle coolant and chip conveyor, 12,000 RPM, 30 HP, 4th-axis ready.

1999 DAEWOO DMV-500 CNC Vertical Machining Center, s/n AV5S0608, Fanuc 21M 5-axis controls, 48" x 20" table, 40.2"X, 19.7"Y, 20.1"Z, 25-tool charger, 10,000 RPM, Cat 40, turbo chip conveyor.

1995 MITSUBISHI M4B CNC Vertical Machining Center, s/n CV3629, 16" x 36" table, 22"X, 16.1"Y, 18.1"Z, 21-tool automatic tool changer, 4-axis, Mitsubishi Meldas 520 CNC controls, 10,000 RPM, Cat 40, auger chip conveyor.

TREE Millennium 4200 CNC Vertical Milling Machine, s/n 942-90-5021 Dynapath CNC, 12" x 64" T-slot table, 20 HP spindle.

1996 BRIDGEPORT 2 HP CNC Vertical Milling Machine, 10" x 48" T-slot table, Anilam 3200 MK CNC controls.

ALLIANT 42VC CNC Vertical Milling Machine, 2 HP, 9" x 42" T-slot table, Anilam 1100M CNC controls with DRO.

ALLIANT 42VC CNC Vertical Milling Machine, 2 HP, 9" x 42" T-slot table, Anilam 3200 MK CNC controls with DRO.



MITSUBISHI M-V4B CNC VERTICAL MACHINING CENTER



BRIDGEPORT 2 HP CNC VERTICAL MILLING MACHINE



MITSUBISHI FX-10 CNC WIRE EDM



TREE MILLENIUM CNC VERTICAL MILL



OKAMOTO ACC 820ST AUTOMATIC HYDRAULIC SURFACE GRINDER

CNC EDM

1999 CHARMILLES Roboform 20A CNC Ram EDM, s/n 225022, 3R head Combi tool changer, fire protection system, water DI, Poly Science chiller, with 60 amp option.

1996 MITSUBISHI FX-10 CNC Wire EDM, s/n 06E10019, 31.5 x 22.63" x 8.46" maximum work piece dimensions, 1,000 lbs. maximum work piece weight, 24.8" x 20.87" table area, 13.78" X, 9.84" Y, 8.66" Z, Mitsubishi CNC control, Dielectric fluid system, with 4th rail, auto. wire threader.



1999 CHARMILLES ROBOFORM 20A CNC RAM EDM



VIEW OF OKAMOTO SURFACE GRINDERS

GRINDERS

(2) OKAMOTO L-612B Grind-X Hand-Feed Surface Grinders, Walker 6" x 12" permanent magnetic chucks.

1998 OKAMOTO ACC 820ST Auto Hydraulic Surface Grinder, s/n 82104, auto-incremental down feed, over the wheel dresser, paper filter separator, coolant.

1995 OKAMOTO PFG-618 Linear Surface Grinder, Walker 6" x 18" electromagnetic chuck with AGC-2 chuck controller, Sokki DRO.

HARIG 612 Surface Grinder, with Accurite DRO

2000 IPSCO PCO-2 Pin Cut off and Grinding Machine.

DECKEL SO Single-Lip Tool and Cutter Grinder.

WILTON 4300A 6" Vertical Belt Grinder, with Torit VS-1500 5 HP dust collector.

HARIG 612 Surface Grinder.

BLACK DIAMOND Drill Point Grinder, with tooling.

CRG AUCTION

ULTRA-MODERN MOLD MAKER STATE-OF-THE-ART FACILITY



NARDINI MS 1440 GEARED HEAD ENGINE LATHE



KENMETAL & SANDVIK CNC TOOL HOLDERS

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MACHINING & TURNING

NARDINI MASCOTE MS 1440 Gap Bed Lathe, 8" swing-over crossslide, 19" swing in gap, 2" hole, speeds 63-2,500 RPM, 5 HP spindle motor, inch/metric threading, 6" 3-jaw chuck.

ALLIANT Vertical Milling Machine, 9" x 42" T-slot servo drive table, Anilam Mini-Wizard DRO.

INSPECTION & MEASUREMENT

DELTRONIC MPC-4 14" Optical Comparator, with DRO.

MITUTOYO Toolmaker's Binocular Microscope, with digital platform gauges, data loggers, Postec bright field fiber optic illuminator.

Very Large Assortment of Digital and Dial Height and Bore Gauges; Pin and Block Gauge Sets; Cadillac Gauges; Micrometers; Calipers; Related Measurement Equipment.

ACCESSORIES & TOOLING

(120+) KENMETAL and SANDVIK Cat 40 Taper CNC Tool Holders, with tooling carts.

(1,000+) 3R Tool Holders; Pallets; Rotating Spindles; Chucks; Electrode Holders; Drawbars; Mandrels; Related CNC Machining and EDM Tooling.

Extensive Selection of CNC Machine Vises; Rotary Tables; Sine Plates; Wheel and Radius Dressers; Bore Bars; Toolholders; Collet Sets; Grinding Wheels; End Mills; Reamers and Drill Bits; Related Tooling.

VIDMAR Tooling Cabinets; Butcher Block Top Workbenches; Heavy Duty Steel Assembly Tables; Pedestal and Bench Grinders; Drill and Arbor Presses; Hand and Power Tools; Shop Furniture and Fixtures.



(1 OF 16) VIDMAR TOOLING CABINETS

PLANT SUPPORT EQUIPMENT

ALLIS-CHALMERS ACC50 LPS Solid Tire LP Forklift, 5,000-lb. cap., 108" mast, 3,184 hours.

INGERSOLL-RAND SSR-UP6-15-125 Rotary Screw Air Compressor, 15 HP/125 CFM, TMS-008 refrigerated air dryer, vertical air holding tank, 23,055 hours.

TORIT VS2400 7.5 HP Dust Collector.

OFFICE FURNITURE & EQUIPMENT

HIGH LINE Office Furniture and Fixtures; Digital Telephone System; Wireless CNC Network Equipment; Computers; Printers; Fax Machines; Copiers.

ROLLING STOCK

2003 FORD F-250 4x4 Super Cab Pickup Truck, Navistar V-8 250-300 HP diesel engine, like new.



auctioneers
appraisers
advisors



Capital Recovery Group, LLC
1654 King Street
Enfield, CT 06082

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DIRECTIONS FROM SPRINGFIELD/HARTFORD:

91 South, take Exit 27 (Airport Road/Brainard Road). Turn right off exit ramp, take second right onto Ledyard Street. Follow auction signs.

91 North, take Exit 27 (Airport Road/Brainard Road). Turn left onto Brainard Road, take left onto Airport Road. Take right onto Ledyard Street. Follow auction signs.



FORD F-250 TRUCK

TERMS OF SALE

To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

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