

Owner Retiring After 49 Years

Popular Metal Products, Inc.

Sheet Metal Fabricators

# CRG AUCTION

## High Precision Specialty Steel Fabricator

964 Sheridan Street  
Chicopee  
Massachusetts 01022

**DATE:** Tuesday,  
September 19th  
**TIME:** 10:00 A.M.  
**INSPECTION:**  
Morning of Sale  
8:00 A.M. to 10:00 A.M.

### HIGHLIGHTS

- Punches
- Shears, Brakes, & Rollers
- Saws
- Welders
- Millers, Lathes, & Drills
- Grinders, Sanders, & Finishing
- Plant Support Equipment

### SHEARS, BRAKES, ROLLERS

ATLANTIC Mdl. HDE-75.6, 8-1/2' Hydraulic Press Brake, 80-ton cap., 3-phase, w/ATL500 DRO controls.

1986 LVD Type 110-BH-10 CNC Press Brake, 10' hydraulic, 110-ton cap., 30 MNC, w/LVD MNC85000 CNC control.

CINCINNATI Mdl. 1004R 48" Shear, 10 ga. mild steel cap., 5 HP, 3-phase.

WYSONG Mdl. P4-151 72" Shear, 10 ga. mild steel cap., 5 HP, 3-phase.

1997 ENCO Mdl. 90-5510 50" Sheet Metal Roller, w/foot pedal control.

### PUNCHES

1986 STRIPPIT Fabri-Center Mdl. SPM750 CNC Turret Punch, F.L.A. 21-86 10-93, w/Strippit Di-Acro GNG Series Houdaille controls, w/19-pos. ATC, 76" x 32" table, w/auto indexer.

HOUDAILLE STRIPPIT Fabricator Super 30/30 Punch, 3-phase, w/duplicator, w/48" x 72" table.

PEMSERTER Series 4 Insertion Press, 6-ton cap.

### SAWS

SOCO Mdl. MC350FA Auto. Cold Friction Cutoff Saw, 16" dia. blade, w/20' x 12" roller conv. feed.

(2) WHITNEY STUECK CONNECTICUT Mdl. A24V 24" Vertical Metal Band Saws.

KALAMAZOO Mdl. 324D Horizontal Metal Band Saw, 10" x 8" cap.



LVD CNC HYDRAULIC PRESS BRAKE



STRIPPIT FABRI-CENTER CNC TURRET PUNCH



ATLANTIC HYDRAULIC PRESS BRAKE



AEM 36" BELT SANDER

### WELDERS

MILLER Mdl. Syncrowave 351 Constant Current AC/DC Welding Power Source.

MILLER Mdl. Syncrowave 350 Constant Current AC/DC Arc Welding Power Source.

(3) BERNARD Mdl. 350085 SS Coolant Tank, 3-gal. capacity, 1-phase.

MILLER Mdl. CP200 Portable Constant Potential DC Welder, S/N 72-606882, w/Millermatic Mdl. WC1 wire feed, Millermatic Mdl. CS-1A spot weld control, Millermatic Mdl. 726-A4 water/gas control.

HYPER THERM Max 43 Plasma Cutter.

MILLER Millermatic 185 Portable Welder CU-DC Welding Power Source/Wire Welder, 1-phase.

MILLER Mdl. SR-200-32 DC Arc Welder.

MCB BP-2 Welding Positioner.

MILLERMATIC 35 Constant Potential DC Arc Welding Power Source and Wire Control Feed System.

AMES CO. Spot Welder, w/foot pedal control, 69-cycle.

PEER Mdl. AR-450 Spot Welder, w/foot pedal controls.

DONALDSON Torit T2000 HVAC Fume Collection System.

### MILLERS, LATHES, DRILLS

HURCO Mdl. HAWK 30/SSM CNC Vertical Milling Machine, 4-axis, w/11" x 52" T-slot table, Hurco DRO, 5 HP, 3-phase, 30± toolholders.

JET Engine Lathe, 16" swing x 60" BC, S/N JW194, w/3-jaw chuck, tailstock, Aloris tool post holder, Accurite Turnmate DRO.

CLAUSING Engine Lathe, 15" swing x 30" BC, w/3-jaw chuck, tailstock w/Jacobs chuck, Aloris tool post holder, (50) assorted collets, (2) aux. Jacobs 3/4" chucks.

VECTRAX Mdl. GS2UV Vertical Milling Machine, w/10" x 54" T-slot table, servo power feed, Anilam Wizard 450 DRO, Kurt 6" vise, 3 HP, 3-phase.

BRIDGEPORT Vertical Milling Machine, S/N 165431, w/9" x 42" T-slot table, servo power feed, Accurite II DRO, 1.5 HP, 3-phase.

(2) Assorted POWERMATIC 15" and 21" Floor-Type Drill Presses, 1 HP, 3-phase.



JET ENGINE LATHE



WYSONG 72" SHEAR

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- Plant Support Equipment

### DIRECTIONS

**From Boston:** Take I-90 Mass Pike west to Exit 5 (Route 33) Chicopee. Go approximately 1/2 mile. Turn left onto Memorial Drive (approximately 1/2 mile). Take a slight right onto Westover Road (approximately 1/2 mile). Turn right onto Champion Drive (2/10 mile). Turn left onto Sheridan and follow auction signs.

**From Hartford:** Take I-91 North toward Springfield to Exit 8, I-291 North. Take Exit 6 towards Ludlow, Massachusetts (approximately 4 miles). Turn right onto Fuller Road (1-1/2 miles). Turn right onto Sheridan and follow auction signs.

### TERMS OF SALE

To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

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# CRG AUCTION

## GRINDERS, SANDERS, FINISHING

ABRASIVE ENGINEERING MANUFACTURING Mdl. MBS370 36" Belt Sander, S/N M0-3873, 15 HP, 3-phase.

ENCO Mdl. 6118 Surface Grinder, S/N 512203-47, w/6" x 18" magnetic chuck, 1.5 HP.

RANSOME and VAN WINKLE 12" Diameter Double End Buffer, 3 HP, 3-phase.

WILTON 2" x 72" Vertical Portable Belt Sander, 1 HP, 1-phase.

CUSTOM 2" x 120" Vertical Belt Sander, 3 HP, 3-phase.

BLACK DIAMOND Drill Sharpener.

## PLANT SUPPORT

CLARK Mdl. GCS20MB Forklift, propane, solid tire, 4,000-lb. cap., 116" height.

ACS Twin Cylinder Horizontal Air Compressor, 10 HP, 3-phase, 120-gal. tank.

RANSOME Mdl. 48-11 48" Walk-Behind Lawn Mower, w/Kohler 15 HP gas motor, s/n 012012.

TORIT Cone Type Dust Collector.



HURCO CNC MILLING MACHINE



CLARK FORKLIFT



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