Plant Closed!
Must Vacate Premises

PRECISION MACHINING & MANUFACTURING FACILITY

126 Industrial Drive
E. Longmeadow
Massachusetts 01028

DATE:
Thursday, July 28th
TIME: 10:00 A.M. EST
INSPECTION:
Wednesday, July 27th
Beginning at 9:00 A.M. EST or by appointment

HIGHLIGHTS:

- (2) 2003 DECKEL CNC Universal Machining Centers (Flexible Spindle Size Capabilities) With FASTEMS Multi-Level Flexible Pallet Magazine Loading System
- CNC Machining, Turning, & EDMs
- Large Quantity of Tooling
- Mills, Lathes, & Grinders
- Inspection & Measurement Equipment
- Parts Washing & Finishing
- Air Compressor System
- Die Rack System With Crane (100 Position)
- All Machinery Under Power
- Complete Plant & Office Furniture & Fixtures

32,000± Sq. Ft. Modern Industrial Building

CRG

In Conjunction With

RABIN WORLDWIDE

CRG AUCTION

DECKEL MAHO DMC-160U Flexible Machining System, Consisting of:
(2) 2003 DECKEL MAHO DMC-160U 5-Axis CNC Universal Machining Centers, Heidenhain Millplus iT 3D contouring 5-axis CNC control, A-axis spindle swivel (+90 degrees, -30 degrees), full B-axis, table to C-axis contouring table, travels: X-63", Y-49.2", Z-39.4", 240-position automatic tool changer, CAT 50 spindle taper, 10,000 max. RPM spindle speeds, through-spindle coolant system, part probe, laser measuring system, hand-held control pendant, chip conveyor, S/N 1220000443-2429076, 1220000243-2422310.

FASTEMS LOADING CRANE

EQUIPPED WITH: 2003 FASTEMS FPM-1100 36-Pallet Flexible Pallet Magazine Loading System, bi-level with twin programmable loading stations, (24) 49.2" x 39.4" pallets, 2,425-lb. capacity robotic rail-riding crane, Windows-based programmable controls, system capable of upgrade to third machine station for future expansion.

FASTEMS MOTORIZED LOADING STATIONS

For complete catalog crgauction.com 1.800.300.6852

BID ONLINE AT BidSpotter.com

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Bill Firestone, President • MA Lic. #232

MITSUBISHI M-H80E CNC HORIZONTAL MACHINING CENTER

CNC HORIZONTAL MACHINING CENTERS

1998 MITSUBISHI M-H80E CNC Horizontal Machining Center, 31.5" x 31.5" pallets, 10-pallet auto changer, travels: X-49.2", Y-24.6", Z-33.4", full B-axis pallet contouring, 240-position ATC, CAT 50 taper spindle, thru-spindle coolant, 6,000 RPM max. spindle speed, 40 HP motor, chip conveyor, Mitsubishi-Meldas M500 CNC controls with 5-axis capability, S/N CH4530.

LIVE ONLINE BIDDING AVAILABLE!

MITSUBISHI M-H80E CNC HORIZONTAL MACHINING CENTER WITH PALLET CHANGER

1996 MITSUBISHI H60D CNC Horizontal Machining Center, 24.8" x 24.8" dual pallets with auto pallet changer, travels: X-39.4", Y-31.5", Z-31.5", full B-axis pallet contouring, 120-position ATC, CAT 50 taper spindle, 4,000 RPM max. spindle speed, thru-spindle coolant, twin auger chip conveyor, Mitsubishi-Meldas M500 CNC controls with 5-axis capability, S/N H60D013.

MITSUBISHI M-H60C CNC Horizontal Machining Center, 24.8" x 24.8" dual pallets with auto pallet changer, travels: X-39.4", Y-31.5", Z-31.5", CAT 50 taper spindle, 4,000 RPM max. spindle speed, 40-position ATC, 18" 4th axis rotary index table, Mitsubishi-Meldas M2 4-axis CNC controls, S/N CH3003.

MITSUBISHI M-H50C CNC Horizontal Machining Center, 19.7" x 19.7" dual pallets with auto. pallet changer, travels: X-28.4", Y-24.8", Z-24.8", 60-position ATC, CAT 50 taper spindle, 4,500 RPM max. spindle speed, Mitsubishi-Meldas M2 4-axis CNC controls, S/N CH2060.

MOORE G18 CNC JIG GRINDER

MITSUBISHI H60D CNC HORIZONTAL MACHINING CENTER–FRONT VIEW

CNC HORIZONTAL BORING MILL/ JIG MILL

DeVLIEG 54R80 4-Axis CNC Horizontal Boring Mill/Jig Mill, 5" spindle diameter, travels: X-80", Y-80", 50 taper tooling, 40" x 80" T-slot table, 10–2,000 RPM spindle speeds, 1995 Mitsubishi-Meldas 4-axis CNC controls (retrofit 1995), S/N 10116.

LARGE ASSORTMENT OF DeVLIEG SUPPORT EQUIPMENT, INCLUDING: 30" x 40" DeVlieg rotary table, (1) set 40" x 20" DeVlieg angle plates, (1) set 30" x 16" DeVlieg angle plates, tooling, etc.

CNC JIG GRINDER

MOORE G18 Series 1000 CNC Jig Grinder, 11" x 24" T-slot table, 18" X-axis table travel, 11" Y-axis table travel, 12.63" vertical head travel, 3.5" quill travel, with CNC controls and extensive tooling, S/N G3748.

CNC TURNING CENTER

OKUMA LC-40 2ST Simulturn 4-Axis Twin Turret Slant Bed CNC Turning Center, 23.62" swing, 18" 3-jaw chuck, 12-station upper turret, 8-station lower turret, 10–2,500 RPM spindle speeds, auto. chip conveyor, 40 HP spindle, OSP5020L CNC controls with CRT, S/N 1435.

MITSUBISHI M-H60C CNC HORIZONTAL MACHINING CENTER WITH 4TH AXIS ROTARY TABLE

DEVLIEG 54R80 4-AXIS CNC HORIZONTAL BORING MILL/JIG MILL

MITSUBISHI M-H50C HORIZONTAL MACHINING CENTER

DEVLIEG ROTARY TABLE

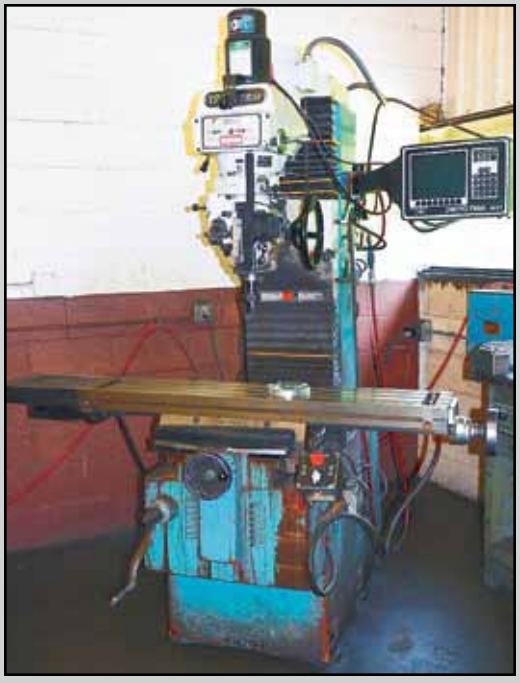
DEVLIEG ANGLE PLATES AND TOOLING

OKUMA LC-40 2ST TURNING CENTER

For complete catalog and more information visit
crgauction.com or call 1.800.300.6852

MITSUBISHI MPA-V65 CNC VERTICAL MACHINING CENTER

AGIECUT CLASSIC EDM



TRAK CNC VERTICAL MILLING MACHINE

(1 OF 2) DECKEL FP-3 UNIVERSAL MILLING MACHINES

KAWASAKI 6-AXIS CNC ROBOT

SPERONI KPT CNC TOOL PRE-SETTER

SAMPLE VIEW OF TOOLING

CNC VERTICAL MACHINING CENTER

MITSUBISHI MPA-V65 CNC Vertical Machining Center, 2-pallet shuttle system, 46" x 24" T-slotted tables, travels: X-49.21", Y-25.59", Z-25.59", CAT 50 taper spindle, 8,500 RPM max. spindle speed, 40-position ATC, chip auger, Mitsubishi-Meldas M2 4-axis CNC controls, S/N J63500.

CNC WIRE EDM

2000 AGIE Agiecut Classic 2S CNC Wire EDM, max. workpiece: 29.5" x 21.6" x 9.8", travels: X-13.77", Y-9.84", Z-10.07", 30 deg. max. cutting angle, submerged-type, Agievision CNC pedestal controls with 040104 software, teaching pendant, Remcor CH2000 series chiller, S/N 109.

CNC VERTICAL MILLING MACHINE

TRAK TRM CNC Vertical Milling Machine, 3 HP 3 PH, 10" x 48" T-slot table, Kurt power draw bar, Proto-Trak MX-2 CNC controls, S/N 95-579.

CNC ROBOT

KAWASAKI ZX1656-UF 6-Axis CNC Robot, 1,500 kg (3,840 lb.) lifting capacity, 48" boom, 36" articulating arm with teaching pendant controls.

(1,000+) 50 Taper CNC Tool Holders and SPERONI KPT 50 Taper Precision Tool Pre-Setter.

MILLING MACHINES

DECKEL FP-3 Universal Milling Machine, 47" x 40" T-slot table, 40–2,000 RPM spindle speeds, 40 taper spindle, Accurite 2-axis DRO, S/N 2400-035.

DECKEL FP-3 Universal Milling Machine, 47" x 40" T-slot table, 40–2,000 RPM spindle speeds, (2) Accurite 2-axis DRO, S/N 2400-095.

HES GEARED HEAD ENGINE LATHE

SIP JIG BORER WITH NEW SPINDLE AND DROS

DEDTRU SURFACE GRINDER WITH CENTERLESS GRINDING ATTACHMENT

SUNNEN 1804 HONE

SUNNEN TOOLING CABINET

SIP ROTARY TABLES AND TOOLING

BROWN & SHARPE MICROMASTER 618 SURFACE GRINDER

BRIDGEPORT Series II Special Vertical Milling Machine, 2 HP 3 PH, 11" x 65" T-slot power feed table, Acccurite III DRO.

BRIDGEPORT Vertical Milling Machine, 1-1/2 HP 3 PH, 9" x 42" power feed T-slot table, 60–4,200 RPM spindle speeds.

LATHES

HES Geared Head Engine Lathe, 24" swing x 72" between centers, 15" chuck, tool post, inch/metric threading, 45–1,600 RPM spindle speeds, S/N 15719.

HARDINGE HLVH Precision Tool Room Lathe, dovetail bed, 10" swing x 18" between centers, 5C collet closer, S/N LHC-8000.

JIG BORERS

MOORE B-18 Jig Borer, 11" x 24" T-slot table, Accurite II DRO, Moore wooden tool cabinet, S/N B1677.

MOORE No. 2 Jig Borer, 11" x 24" T-slot table, Accurite II DRO, Moore wooden tool cabinet, S/N 5639.

SIP MP-5F Hydroptic Bridge-Type Jig Borer, 32.5" x 39" T-slot table, Accurite III DRO and Mitutoyo KS linear scale Z height DRO on rebuilt quick change spindle, extensive tooling, S/N 1189.

PRECISION HONE

SUNNEN MBC-1804 Precision Hone, with tooling cabinet, extensive tooling, S/N 85617.

GRINDERS

LANDIS Mdl. 1R Universal Grinder, ID/OD, 10" swing x 20" between centers, ID attachment, S/N 87925.

DEDTRU 6" x 12" Surface Grinder, with Pope 1 HP spindle, Dedtru Mdl. C centerless grinding head attachment.

LANDIS 8" x 24" Hydraulic Surface Grinder, with electromagnetic chuck, Neutrofier II chuck controller.

BROWN & SHARPE Micromaster 618 6" x 18" Surface Grinder, with Hitachi electromagnetic chuck, Neutrofier chuck controller.

GARDNER 6" x 18" Surface Grinder, with Walker permanent magnetic chuck.

RUSH Mdl. 132 and WINSLOW Exactamatic Drill Grinders.

CINCINNATI No. 2 Tool and Cutter Grinder, with SFM spiral grinder attachment.

KO Lee B300X Tool and Cutter Grinder.

LANDIS UNIVERSAL ID-OD GRINDER

RUSH DRILL GRINDER

CINCINNATI TOOL AND CUTTER GRINDER

SFM SPIRAL GRINDER ATTACHMENT

LK G90C CMM

SAWS

MARVEL Series 8 Mark I Hydraulic Tilting Head Vertical Band Saw.

DoALL 16" Vertical Metal Cutting Band Saw, with blade weld.

FINISHING EQUIPMENT

MART Cyclone Aqueous Parts Cleaning System, 32" rotary carousel, digital cycle timer.

ULTRAMATIC VC 2498 Vibratory Finishing Mill, 24" x 98" rubber line rectangular chamber, wet system.

STANLEY VIDMAR DIE RACK SYSTEM WITH CRANE

36" x 30" Down Draft Finishing Bench, with 5 HP rear dust collection system.

(2) 30" x 56" Down Draft Finishing Benches.

INSPECTION EQUIPMENT

NIKON 6L 14" Projection Optical Comparator.

TESA B-1 Micro-Height Digital 24" Height Gauge, with keypad and data logger.

Extensive Selection of CADILLAC Height Gauges, digital and dial bore gauges, pin and block gauge sets, calipers, hardness testers, and related test and measurement equipment.

CNC COORDINATE MEASURING MACHINE

1995 LK G90C Coordinate Measuring Machine, 79" x 54" x 12" black granite surface plate, Renishaw PH-10 probe head, P200 6-position stylus changer with PI200 probe interface.

MATERIAL HANDLING EQUIP.

STANLEY VIDMAR Stak Flexible Two-Sided Die Racking System, with 2,000-lb. capacity crane, 45" x 36" x 165" (H) sections x (8) bays per side, (50) adjustable die shelf positions per side, 10' span top riding crane with fork bottom, pendant controls, full 180° rotation.

TCM FCG 25 T7T Solid Tire LP Forklift, 4,450-lb. capacity, 172" mast with side shift, only 3,306 hrs.

PLANT SUPPORT EQUIP., FACTORY & OFFICE FURNITURE & FIXTURES

2006 SULLAIR V120-40L/A 120 HP Rotary Screw Air Compressor, variable speed drive, with Sullair SRD-190 refrigerated air dryer, and 400 USG @ 165 psi vertical air receiver tank.

FACTORY CAT 29 24V Electric Rechargeable Walk Behind Floor Scrubber, with Lestronic II charger.

(13) STANLEY VIDMAR Multi-Drawer Tool Cabinets.

Executive and Conference Room Office Furniture and fixtures, Copiers, Fax Machines, Horizontal and Vertical Files, Book Cases, Credenzas, and More!

REAL ESTATE TO BE SOLD AT 12:00 NOON

REAL ESTATE TERMS:

$50,000 deposit required in cash or certified funds. A buyer's premium of 6% will apply. 2% broker's participation applies. Please refer to crgauction.com for all other terms and conditions. Bidder's Packet available upon request.

FEATURES:

- 32,000± Sq. Ft. Single-Story Modern Building on 5± Acres
- 3,000± Sq. Ft. Office Space
- Flexible Floor Plan
- Dock, Street Level, & Interior Loading
- Paved Parking for 50+ Vehicles
- Interior Cranes to 5-Ton
- Very Desirable Western Massachusetts Community
- Suburban Industrial Park Setting
- Convenient Access to I-91 Corridor
- 3,075 Amp – 277V/480V Electric

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auctioneers
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AUCTION

PRECISION MACHINING & MFG.

E. Longmeadow, Massachusetts

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MDNA Machinery Dealers National Association · NAA Auctioneer · Industrial Auctioneer's Association · ASA American Society of Appraisers

REAL ESTATE TO BE SOLD AT 12:00 NOON

32,000± Sq. Ft. Single-Story Modern Building in a Suburban Industrial Park

See Page 6 for Details

DIRECTIONS

From Bradley International Airport (BDL): Go East on Schoephoester Rd. toward Light Ln. Turn right onto Turnpike Rd./CT-75. Continue to follow CT-75S. Merge onto CT-20E toward I-91/Hartford/Springfield. Merge onto I-91 N via the exit on the left toward Springfield. Take the CT-220/Elm St. Exit, Exit 48, toward Thompsonville. Turn right onto Elm St./CT-220. Continue to follow CT-220. Turn slight left onto Taylor Rd./CT-220 (crossing into Massachusetts). Taylor Rd./CT-220 becomes Shaker Rd./RT-220. Turn left onto Industrial Dr.

TERMS OF SALE

To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.

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BidSpotter.com