

ULTRA MODERN FACILITY

helikon

HELIKON FURNITURE COMPANY

607 Norwich Avenue
Taftville, Connecticut 06380

DATE: Tuesday
April 24th
TIME: 10:00 A.M.
INSPECTION:
Monday,
April 23rd from
9:00 A.M. to 4:00 P.M.

HIGHLIGHTS:

- CNC Point-to-Point Machining Centers, CNC Bore Glue & Dowel Machines, Panel Saws & Edge Banders
- Wide Belt Sanders
- Moulders & Shapers
- Veneer Saws & Guillotine Cutters
- Veneer Laminating & Press Line
- Sliding Table Saws
- Planers & Jointers
- Rip Saws, Tilting Arbor Table Saws
- Multiple Spindle Boring Machines & Inserters
- Spray & Finishing Equipment
- Pneumatic Case Clamps & Clamp Carriers
- Dust Collection Systems
- Compound Miter Saws, Routers & Power Tools
- Forklifts & Material Handling Equipment
- Compressors
- High End Office Furniture & Fixtures

CRG AUCTION

Extensive Selection of Fine Wood Veneers, in sheets, strips, and edge banding rolls, plywood panels, and related raw materials



2003

HEESEMAN MFA6 IMPRESSION CNC WIDE BELT SANDER



2000

HOLZMA HHP82/38 CNC PANEL SAW

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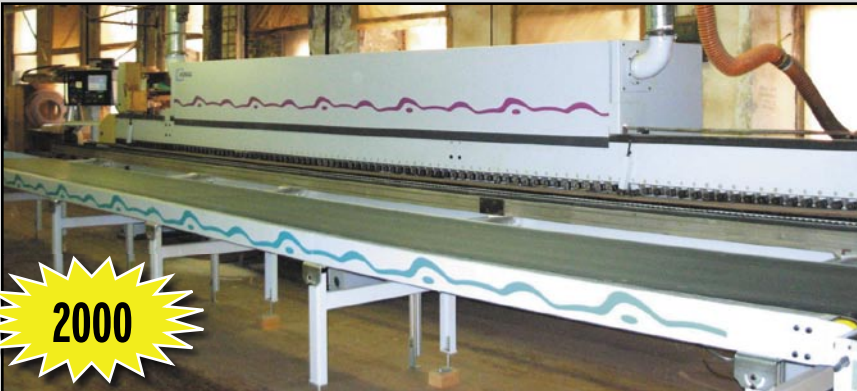
CNC MACHINERY



WEEKE OPTIMAT BHC-280 3/12 POINT-TO-POINT MACHINING CENTER



GANNO-MAT INDEX 200 LS CNC DRILLING & INSERTING MACHINE



HOMAG KL97/A20 CNC EDGE BANDER

2005 WEEKE Optimat BHC-280 3/12 CNC Point-to-Point Machining Center, S/N 0-250-17.0678, 230/460V, 147" x 41" capacity, 12 HP router spindle, w/8-position ATC, (8) HSK-63 tool holders, (12) vertical drills, (6) horizontal drills, horizontal saw/groover, (8) panel supports, (16) vacuum pods, (1) 2-spindle horizontal routing aggregate, vacuum system, Weeke PC control system, w/color graphics, keyboard, and bar code scanner, safety mats, safety cage, (9) pneumatic guide pins.

2004 GANNOMAT "INDEX" 200 LS CNC Bore, Glue, and Dowel Machine, Type 480 LS, S/N 227 392, 220V, 3-phase, PC controlled, horizontal boring head, vertical dowel hopper, dowel injector unit, (8) pneumatic hold-downs, 2-zone, safety cage.

2003 HEESEMANN "Impression" Mdl. CLL 53" Three-Head Wide Belt Cross-Belt Sander for Solid Wood and Veneered Panels, S/N 200310283, 480V, 1st head, cross-belt sanding unit, 6' x 189" sanding belt length, w/"CSD" segmented pad, 2-speed drive, electronic braking, 2nd head combi head, steel contact drum, "CSD" segmented pad, 2-speed drive, electronic braking, 3rd head, platen, w/"CSD" segmented pad, inverted driver motor, electronic braking, independently motorized cleaning brush, w/pneumatic abrasive belt cleaning, electronic variable-speed feed 5-15 MPM (16-49 FPM), vacuum infeed bed, w/fan mounted internally, swivel control panel, Windows operating system, color graphics, 52' x 103" wide belt sand paper size.

2000 HOLZMA Optimat HHP 82/38 CNC 12' Horizontal Automatic Front-Load Panel Saw, S/N 0-240-15-1232, 3-phase, 220V, 18 HP arbor saw motor, 3 HP scoring saw motor, 3.3" thickness capacity 0-230 FPM saw carriage speed, 264 FPM max gripper carriage speed, (7) grippers, (3) 85" x 25" air flotation tables, PC controlled, w/Cadmatic 3.0 operating system, color graphics, automatic double-side aligning device, squaring fence, label printer attached to infeed.

2000 HOMAG Type Optimat KL 79/A20 Automatic Single-Side Edge Bander, S/N 0-200-08-4414, 480V, Homatic NC21, PC control, Windows operating system, color graphics, stations consist of glue station, w/quick melt pellet glue hopper, recently-replaced glue pot, 7-roller pressure section, left and right hi-frequency end trim, top and bottom hi-frequency hogger flush trim, 2nd top and bottom hi-frequency flush trim, w/pneumatic set-up, 3rd top and bottom tilting hi-frequency flush trim, 4-motor hi-frequency corner rounding, heavy-duty jump vertical shaper head, 2nd counter rotating heavy-duty jump vertical shaper head, oscillating-edge sander, variable-speed feed.

1999 WEEKE Optimat BP-140, S/N 0-250-13-0282, 230/480V, PC controlled, Wood Wop operating system, color graphics, 12' x 4' capacity (8) panel supports, (1) 12 HP liquid-cooled router, w/8-position ATC, (19) vertical spindles, (4) horizontal spindles, X-axis saw/groover, (16) vacuum pods, outboard vacuum pump, 4-way horizontal routing aggregate, (14) pneumatic guide pins, auto gates on shaving hoods, independent dedicated 2nd router.

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DELTA RS-15 SINGLE-SPINDLE SHAPER, w/HOLZ 3/4 HP FEEDER

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SCMI T-110 SINGLE-SPINDLE SHAPER



WEEKE BP-140 CNC POINT-TO-POINT MACHINING CENTER

TENONER

SCMI Mdl. D80K Double End Tenoner, 10' capacity, left and right 10 HP tilting trim units, w/piggy-back jump scoring, C.T. hogging heads, left and right, 12 HP tilting high-speed cope heads, w/6" spindles, left and right 12 HP tilting high-speed, jump cope heads, w/12" spindles, left and right 7.5 HP tilting universal cope heads, w/6" spindles, adjustable infeed fence, disappearing dogs on 18" units on chain beams, motorized hold-down beams, w/motorized lift, all movements have digital readouts, programmable open and close of chain beams, w/LED readout, outboard control panel, left and right sound enclosures, 480V, w/tooling.

SANDERS, PLANERS, JOINTERS

TIMESAVERS 8100 102" Twin Head Panel Sander, 40 HP spindle motors.

TIMESAVERS 452-1 52" Wide Belt Sander, w/50 HP drive motor.

WHITNEY 32A 24" Planer.

PORTER 300 12" Jointer.

15' x 6" 5 HP Belt Stroke Sander.

(3) PROGRESS 108" x 6" 2 HP Edge Sanders.

SHAPERS & MOULDERS

1981 WIENIG Mdl. V22N 9" x 4" 6-Head Moulder, S/N 2919-3283, bottom lead, right-side head, left-side head, 2nd right-side head, top lead, 2nd bottom head, 6.5-49 MPM variable-speed feed, extended infeed table, 440V.

(2) SCMI R-9 Overhead Pin Routers, 36" throat.

SCMI T-110 Single-Spindle Shaper.

OLIVER 287-T Single-Spindle Shaper, w/Holz 3/4 HP feeder.

DELTA RS-15 Single-Spindle Shaper, w/Holz 3/4 HP feeder.

WHITNEY No. 91 Twin Spindle Shaper, 42" x 66" table.



SERGIANI 8-POST HYDRAULIC DOUBLE-HEATED PLATEN LAMINATING PRESS

SAWS

- SCMI SI 16-W 10' Sliding Arm Panel Saw, w/scoring.
- MARTIN 10' Sliding Arm Panel Saw, w/scoring.
- DIEHL No. 55 Straight Line Rip Saw.
- (2) PISTORIUS SCH-12 12" Compound Miter Chop Saws.
- PISTORIUS SCC-12 12" Compound Metal Cutting Miter Extrusion Saw.
- (2) WHITNEY 14" Tilting Arbor Table Saws, w/extended fences.
- DELTA 20" Vertical Band Saw.
- WADKIN 31" Vertical Band Saw.
- (4) DELTA 10" Compound Miter Chop Saws, w/laser guide.

LAMINATING LINE

Including BLACK BROTHERS 60" Pinch Roll Gluer, SERGIANI (WEMCO) Mdl. Leo Matic 413/M, automatic feed-thru hydraulics hot press, 59" x 118" double steel heated platens, 5.9" opening, will heat to 400°, 440 bar self-contained hydraulic pump system.

VENEER EQUIPMENT

- SAVI HFK 320 Veneer Guillotine, S/N 20865999, single-blade, digital counter, photoelectric safety system, adjustable back fence.
- 1989 DIEHL VS-81 Veneer Splicer, S/N 1/89M-53009-4725, 480V.
- KUPER Veneer Stitcher.
- SCHEER 5-3100 Traveling Head Veneer Saw.



SAVI HFK-320 128" HYD. GUILLOTINE CUTTER

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PAINTING & FINISHING EQUIPMENT

GLOBAL FINISHING SYSTEMS Cross-Draft Batch Processing Oven, galvanized steel panel system construction, top-mounted air makeup, gas-fired burner, explosion-proof lights top and sides, front and rear swing doors, side access door, 40°–80°C heat range, auto cooldown.

(6) **BINKS Assorted Backdraft Galvanized Paint Booths**, w/filter systems, spray pots, spray guns, and related equipment.

CASE CLAMPS & DUST COLLECTORS

SCMI CCM110 128" x 68" Double Hydraulic Case Clamp.

DODD Pneumatic Case Clamp.

TAYLOR 8' x 6-Section Clamp Carrier.

(2) **DUSTEK 15 HP 4-Bag Dust Collectors.**

(2) **DUSTEK 7-1/2 HP 2-Bag Dust Collectors.**

MATERIAL HANDLING EQUIPMENT & WAREHOUSE EQUIPMENT

2001 LIGMATECH Type ZHR 01/L/095 Return Conveyor, S/N 0-305-03-1327, 230V, 3-phase, complete.

(4) **AMERICAN LIFTS 28" x 40" 2,000-Lb. Hydraulic Scissor Lift Tables**, w/rotating platens, w/foot controls.

(12) **SOUTHWORTH 36" x 60" 2,500-Lb. Hydraulic Scissor Lift Tables**, w/foot controls.

ALLIS-CHALMERS 5,000-Lb. Cap. Solid Tire Forklift, 171" mast, w/sideshift.

ATLAS COPCO GA-37 75 HP Rotary Screw Air Compressor, 13,918 loaded hrs.

ATLAS COPCO GAU-709 75 HP Rotary Screw Air Compressor, 20,203 loaded hours.

Extensive Selection of HELIKON Custom Office Panel Systems; Office Furniture and Fixtures; Lateral and Upright File Cabinets; Conference Room and Executive Office Furnishings; And Related Office Machinery and Equipment.

Raw Materials, including plywood, sheet stock, veneer stock, and related.

Good Quantity of Hand Power Tools, including routers, chop saws, drills, clamps, and related.



DODDS PNEUMATIC CASE CLAMP



1 OF 2

DUSTEK 15 HP DUST COLLECTION SYSTEM



1 OF 4

AMERICAN LIFTS 36" x 60" 2,500-LB. HYDRAULIC SCISSOR LIFT



SAMPLE OF OFFICE FURNITURE



GLOBAL FINISHING SYSTEMS

auctioneers
appraisers
advisors



1654 King Street
Enfield, CT 06082

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**CONTEMPORARY FINE
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Taftville, Connecticut

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■ Rip Saws, Tilting Arbor Table Saws ■ Multiple Spindle
Boring Machines & Inserters ■ Spray & Finishing
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Handling Equipment ■ Compressors ■ High End
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OFFICE FURNITURE MANUFACTURER**

*Extensive Selection of Fine Wood Veneers,
in sheets, strips, and edge banding rolls,
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South to Exit 30 (I-84 East) to Exit 55 (CT-2 East) towards
Norwich/New London. Follow to Exit 28 North (I-395 North)
to Exit 83 (CT-97). Turn right on Taftville/Occum Road. Look
for auction signs approximately 1 mile on left.

TERMS OF SALE

To be sold in accordance, w/CRG Terms of Sale
as published on our website and in the auction
catalog. A buyer's premium will apply.

