

# CHESTER PRECISION

Manufacturer of Ultra-Precision Parts

Secured  
Party  
Sale

# PUBLIC AUCTION

8 Inspiration Lane • Chester, Connecticut 06412

Thursday, August 14th  
Starting at 10:00 A.M.

Inspection: Wednesday, August 13th,  
9:00 A.M. - 4:00 A.M. or by Appointment

VERY MODERN CNC  
SCREW MACHINE SHOP

VERY LATE-MODEL  
& LIKE-NEW EQUIPMENT

## Highlights

- CNC Swiss-Style Lathes
- CNC Vertical Chuckers & Turning Centers
- CNC Vertical Tapping Centers
- Single- & Multi-Spindle Automatic Screw Machines
- Hydraulic Rotary Transfer Machines
- PLC Control Parts Washers, Tumblers & Finishing Equipment
- Chip Processing Equipment
- Material Handling Equipment, Fork Trucks & Compressors
- Shop & Office Furniture, Fixtures, Computers & Printers



INDEX GB-30 CNC AUTOMATIC SCREW MACHINE



CINCOM L-25 SWISS-STYLE CNC LATHE

## CAPITAL RECOVERY GROUP, LLC

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VERY LATE-MODEL & LIKE-NEW EQUIPMENT



(1 OF 2) TECHNO WASINO LG-6 VERTICAL CNC CHUCKERS



(1 OF 2) TECHNO WASINO LG-6 VERTICAL CNC CHUCKERS

## CNC EQUIPMENT

NEW 2001

(2) 2001 MIYANO  
Mectron MTV-C410  
CNC High-Speed Vertical  
Tapping Centers,  
10-position turret, w/live  
tooling, BT40 taper, rotary  
automatic pallet changer.

1997 CITIZEN Cincom  
L-25 6-Axis CNC  
Swiss-Style Lathe,  
1" bar cap., w/LNS hydraulic  
bar feeder, 4"-23.62" turning  
length, 7.5 hp. main spdl.,  
200-8,000 RPM, 3 hp. sub-spdl.,  
w/tool slide, Aercology AE-900  
fume extractor.

1999 TECHNO Wasino  
A8 CNC Turning/Milling  
Center, 2"-3.1" turning dia.  
x 6" turning length, 3.5" swing,  
5" chuck, 5 hp. spdl. motor,  
60-6,000 RPM spdl. spds.,  
8-position turret, w/live  
tooling, Fanuc 21T 3-axis  
controls. Aercology fume  
extractor, Turbo chip conveyor  
and carousel parts feeder,  
w/S-Robo Zero gantry loader.

1999 TAKISAWA TX-20  
CNC Chucker, 9.5" max.  
turning dia. x 9.8" max. turning  
length, 18.9" swing, 8" chuck  
dia., 10 hp. spdl. motor,  
100-3,700 RPM spdl. spds.,  
8-position automatic turret,  
Fanuc 21T CNC controls,  
Tsubaki chip conveyor, and  
14-station parts carousel,  
w/gantry loader.

(2) 1999 TECHNO Wasino  
LG-6 CNC Vertical  
Chuckers, Fanuc O-T  
controls, 10-station rotary  
parts holder, S-Robo 1 gantry  
loader, chip conveyor.

(4) SCHERER SNC80  
CNC Precision Chuckers,  
w/Siemens Sinumeric  
controls.



MIYANO CNC VERTICAL TAPPING CENTERS



TAKISAWA CNC VERTICAL CHUCKER

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## AUTOMATIC SCREW MACHINES

**1992 INDEX GB-30 CNC Single-Spindle Automatic Screw Machine**, 30mm cap., 8-position rear tool turret, (2) front and rear vertical slides, magazine-type hydraulic bar loader, chip conveyor, C200 controls.

**(4) 1991 INDEX MS-25 and (1) MS-25E 6-Spindle Automatic Screw Machines**, 1" bar cap., 4.92" max. turning diameter, 27 hp. spd. motors, 366-5,020 RPM spd. spds., w/longitudinal and cross slides, magazine bar feeders, Aercology AE500 fume extractors.

**(4) SCHUTTE AF-32 CNC 8-Spindle Automatic Screw Machines**, 1-1/4" (32mm), 2-axis CNC tool slide w/Siemens System 3 Sinumeric controls, auxiliary long tooling slides, threading and pickoff, Imeca automatic bar feeder, chip conveyor, Aercology AE500 fume extractors.

**(2) SCHUTTE AF-26 CNC 8-Spindle Automatic Screw Machines**, 1" (26mm), 2-axis CNC tool slide w/Siemens System 3 Sinumeric controls, auxiliary long tooling slides, threading and pickoff, Imeca automatic bar feeder, chip conveyor, Aercology AE500 fume extractors.

**(2) SCHUTTE AF-32 DNT 8-Spindle Automatic Screw Machines**, 1-1/4" (32mm), Sandvik digital controls, threading and pickoff, automatic bar feeder, chip conveyor, Aercology AE500 fume extractors.

**Extensive Assortment of Index and Schutte Tooling and Parts Including Cams; Swing Arms; Return Cams; Gears; Pilot Drills; Tool Holder; Recess Attachments; Collets; Bore Bars; Feed Fingers; Chip Breakers; Related Tooling and Fixturing.**



OTEC DOUBLE TUMBLER



MAHR CONTOURGRAPH

## ROTARY TRANSFER MACHINES

**UNIVERSAL AUTOMATIC 1256-AD CNC 12-Station Hydraulic Rotary Transfer Machine**, UA Series II CNC and AB Panel Views 1200 PLC controls, vibratory parts feeder, chip conveyor, extensive tooling.

**(2) WIRTH & GRUFFAT TORNOS C128 8-Station Hydraulics**, w/B&C fabricating hopper, magnetic parts feeder, 8-station carousel, (6) cam machining stations.

**(2) JAMIESON 8SR 8-Station Pneumatics**, w/8-station parts carousel, parts feeders, (4) cam machining stations, ATM-20 controls.

## PARTS CLEANING & CHIP RECOVERY

**MAYFRAN 5719 Chip Separator**, w/Mucki MDS-3 500-kg hydraulic bucket lift, hydraulic dumper, auger screw conveyor, PLC controls.

**FPI SYSTEMS RBW-003-2SP Stainless Steel Rotating Basket Parts Cleaner**, 62" x 21"H, 12-basket cap., (2) coalescent skimmers, filtration unit, pumps, forced hot air dryer with pre-heaters, independent wash-rinse 3-zone temp. controls, processing tank, PLC controls.

**OTEC CF 2X50 Twin Rubber-Lined Parts Tumblers**, with 3 hp. motors, vacuum pumps and table.

## INSPECTION & MEASUREMENT

**MAHR/FEDERAL PERTHOMETER PCV Contourgraph**, w/18" x 24" black granite surface plate, probe head, Hewlett-Packard Vector PIII computer system, extensive fixturing.

**MICRO-VU Video Measuring System**, w/light sources, cross hair generator, color PC video system and software package.

**ZOLLER H420 Projection-Style Tool Presetter**, w/DRO, 4-position rotary table.

**SCHNEIDER 6550 18" Projection-Style Optical Comparator**, w/DRO.

**EDMUNDS E-9000 DG Accu-Setter Taper Measuring System.**

**Very Good Quantity of MITUTOYO, BROWN & SHARPE, FEDERAL, and STARRETT Digital and Dial Height Gauges; Bore and Depth Gauges; Micrometers; Hole-Tests; Probe Head Styluses; Pin and Block Gauge Sets; Chamfer Gauges; Thread Gauges and Related Measurement Equipment.**

**Massive Tool Crib Including Tool Holders; Collets; Chucks; Power Tapping Heads; Bore Bars and Related.**

**Perishable Tooling Including Cutters; End Mills; Taps; Reamers; Drill Bits; Bores and Counter Bores; Grinding Wheel; and More.**

**Parts and Maintenance Material Including Extensive Selection of Roller and Ball Bearings; Collet Pads; O-Rings; Filters; High-Pressure Hydraulic and Pneumatic Fittings and Valves; Air Cylinders; Clamps and Hoses; Related Replacement Parts.**



SCHUTTE & INDEX MACHINE TOOLING, PARTS AND ACCESSORIES



ASSORTED MEASUREMENT & INSPECTION EQUIPMENT



MACHINE BEARINGS & OTHER REPLACEMENT PARTS



MICRO-VU VIDEO MEASURING SYSTEM



DIGITAL TAPER GAUGE

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### DIRECTIONS

**From I-91 North/South:** Take the Route 9 South exit. Follow for approximately 20 miles to the Chester/Hadlyme Exit (No. 6). Take a left at the bottom of the ramp and bear left up the hill. Look for auction signs.

### TERMS OF SALE

All equipment sold "AS IS/WHERE IS." 25% deposit is required at the time of sale by cash, certified or bank check or bank wire transfer. Personal or company checks accepted only if accompanied with a bank letter guaranteeing payment. (Example of a bank letter of guarantee: This bank unconditionally guarantees payment to Capital Recovery Group from (name of customer) drawn on account # \_\_\_\_\_ up to the amount of \$ \_\_\_\_\_ for purchase at the sale on Thursday, August 14th, 2003.)

No purchases removed until complete settlement is made. Other terms to be announced at time of sale. 10% Buyer's Premium applies.

### IMPORTANT NOTICE

The information described in this brochure is correct to the best of our knowledge, but we cannot guarantee same. It is for this reason that buyers should avail themselves of the opportunity for inspection prior to the sale.

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