ONLINE ONLY AUCTION

Plant Closing

STEEL PRODUCTS MFR.

WORTHINGTON STEELPAC SYSTEMS

1445 North Michigan Ave., Greensburg, Indiana 47240

DATE: Online Only Bidding Closes Tuesday, September 15th Beginning at 10:00 AM EDT

INSPECTION:
Monday, September 14th from 9:00 A.M. – 4:00 P.M.

HIGHLIGHTS:

- Rafted Roll Forming Line
- CNC Multi-Fold Benders
- Robotic Welding Cells
- Machine Tools
- Power & Pneumatic Hand Tools
- Air Compressors
- Material Handling
- Plant Support Equipment
- Parts, Supplies, & Stores Inventories

In Conjunction With:

NATIONAL MACHINERY EXCHANGE, INC.

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CRG AUCTION

YODER QVW-200 ROLL FORMER – SET UP

WELDING AND ROBOTIC POWER SUPPLIES

ONLINE BIDDING ONLY!

NACHI WELDING ROBOTS

BID ONLINE AT
BidSpotter.com

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Bill Firestone, President

YODER 20-STAND ROLL FORMER

YODER FORMER-POST PUNCH

ROLL FORMER TOOLING

STOCK STRAIGHTENER

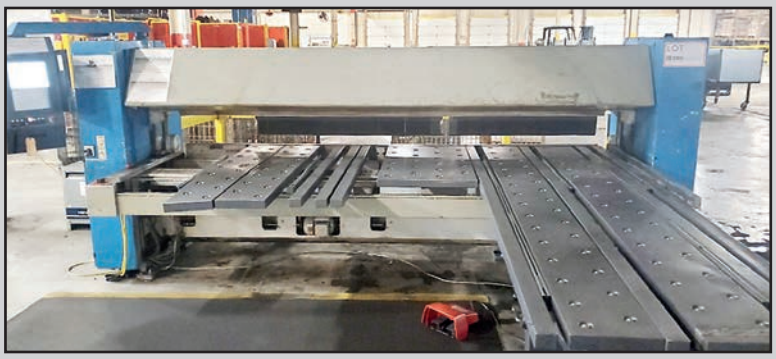
HIGHLIGHTS

YODER QVW-200 Rafted Universal Driven Roll Forming Line, 12" roll space, 8" vertical centers, 15" horizontal centers, 2" shaft diameter, 100 FPM speed, including 6,000-lb. Samco double end uncoiler, Coe CPPS-300-18 stock straightener, Coiltek loop control, Guild PSA-2000 shear and end welder with Lincoln Square Wave TIG-175 power, pre-punch and flying post punch press sections, universal connecting joints, runout, AMS PLC roll former controls, spare rafts and extensive amount of tooling.

(2) REINHARDT (RAS) Flexbend 73.30 Multi-Fold Bending Machines, 12" max. working width, 11 gauge max. sheet thickness, with RAS 6000 touch screen CNC controls, extensive selection of dies, tooling, and spare parts.

2015 ARTLIFEX Manufacturing Flexible Automated Welding and Assembly Cell Including Nachi SRA-240-01 Material Handling Robot, Nachi MC-350-01 sub fixture handling robot, both with FD robot controls with teaching pendants, suction cup lifting clamp, (2) 4' x 8' slant top welding fixture tables with 2-tier loader, (8) Nachi FD-B4L long reach 6-axis wire feed arc welding robots with FD 11 robot controllers, teaching pendants, and OTC Welbee P500L low spatter welding power supplies wire coil canisters. New 1.5 Million.

(2) ROBOTIC Welding Cells with Motoman UP40 Welding Robots, Yasnac XRC robot controller with teaching pendants, Moto Weld S-350 welding power supplies, 4' x 8' rotary welding fixture tables, torch head cleaning stations, wire feeder controls and wire barrel.



(1 OF 2) RAS CNC MULTI-FOLDER BENDERS

ASSORTED RAS BENDER TOOLING

ASSORTED SPARE RAFTED ROLL STANDS

INSPECTION:
Monday, September 14th from 9:00 A.M. – 4:00 P.M.

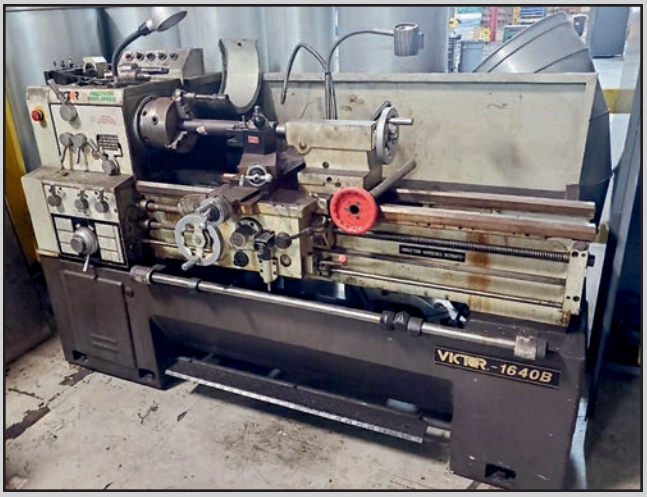
ARITFLEX LINE ROBOTIC CONTROLS AND POWER INVERTERS

ONLINE BIDDING ONLY!

ARTIFLEX LINE FIXTURE LOADING ROBOT

BID ONLINE AT BidSpotter.com

PIRANHA 50-TON HYDRAULIC IRON WORKER



VICTOR 1640B H ENGINE LATHE

CHAVALIER FM+3VS VERTICAL MILL WITH DRO

MACHINE & POWER TOOLS

DOALL HORIZONTAL BANDSAWS

PIRANHA P50 Hydraulic Iron Worker, 50 Ton capacity punch, 1" x 4" flat bar shear with hold downs, 2-3/4" x 4-1/2" coper/notcher.

VICTOR 1640B High Speed Engine Lathe, 16" wing x 40" BC, inch-metric threading, 55–2,000 RPM spindle speeds.

CHEVALIER FM-3VS Vertical Milling Machine, 3 HP, 3 phase, 9" x 48" power feed T-slot table, Sony 2-axis DRO, and Kurt 6" machine vise.

DOALL Horizontal Bandsaw with Hydraulic Clamping, 22" max. width, hydraulic clamping, roller in and outfeed tables.

SCOTCHMAN 350-LT Heavy Duty Cut-Off Saw, 12" blade, 3 HP motor, 460 volts, 3-phase.

WILTON A2608 20" Variable Speed Drill Press, 130–3,480 RPM spindle speeds, 3-phase.

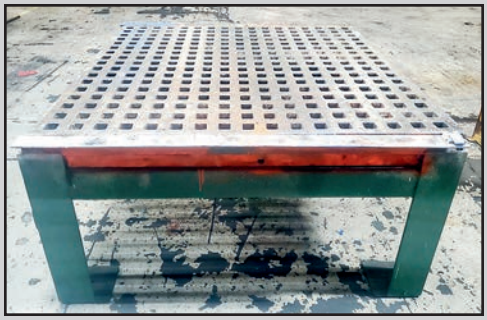
(12) MILLERMATIC 250–252 Welders.

HYPERTHERM 1000 Plasma Cutter.

(4) Heavy Duty Acorn Top Welding Tables.

VIDMAR Multi-Drawer Tool Cabinets with Large Assortment of Parts and Tooling.

Extensive Selection of Power and Pneumatic Hand Tools Including Magnetic Base Drills, Rotary Hammer Drills, Angle Drills and Grinders, Sawzalls and Deep Hole Saws, Strapping Equipment, Cordless Power Drills, and Much More!



(1 OF 4) HEAVY DUTY ACORN TOP WELDING TABLES

ASSORTED WELDERS

HILTI TE60 ROTARY HAMMER DRILL IN CASE

INGERSOLL RAND PNEUMATIC IMPACT HAMMER WITH CASE AND ACCESSORIES

MILWAUKEE ANGLE DRILL IN CASE

QUINCY QSI-750 ROTARY AIR COMPRESSOR

CMP 9-659 AUTOMATIC STACKER

15,000-LB. HYDRAULIC COIL UPENDER

DONALDSON TORI DFE4-32 DOWNFLOW EVOLUTION DUST COLLECTOR

TERMS OF SALE: To be sold in accordance with CRG Terms of Sale as published on our website and in the auction catalog. A buyer's premium will apply.
All Covid-19 safety protocols, including mandatory masking and social distancing will be enforced.

MDNA MACHINERY DEALERS NATIONAL ASSOCIATION · NAA Auctioneer · IAA · ASA American Society of Appraisers

AIR COMPRESSORS & PLANT EQUIPMENT

QUINCY QSI-750 Rotary Screw Air Compressor, 750 CFM, 150 HP drive with Hankinson refrigerated air dryer, vertical steel receiver, oil separator, only 11,000 total hrs.

DONALDSON Torit DFE4-32 Downflo Evolution Dust Collector with Control Panel, 30 HP drive motor, 32-canister filter system with pneumatic pulse cleaning.

HYDROTECH HX32004E2 Portable Pressure Washer/Steam Cleaner.

MATERIAL HANDLING

CMP 9-659 Automatic Stacking System with Vacuum Lifting Fixture, (2) Signode 48" strapping units, connecting conveyor system, PLC controls.

15,000-Lb. Hydraulic Coil Upender.

JLG 20-33E Electric Rechargeable 20' Scissor Manlift.

CLARK Electric Rechargeable Stand Up Riding Tug with Charger.

(12) PRESTO Hydraulic Tilting Cantilever Lift Tables.

Hydraulic Scissor Lifts and Rolling Die Lifting Tables.

Massive Inventory of Hoists and Cranes, Tie-Down Chains and Hooks, Lifting Harnesses, Spreader Bars, and Related Equipment.

PARTS, SUPPLIES & STORES

Including New Welding Power Supplies, Pumps and Motors, Electrical Supplies and Controls, Pallet Loads of Bearings, Fasteners, Welding Supplies, Strapping, Consumables, and Much More!